# International Rectifier

#### **AUTOMOTIVE GRADE**

# AUIRF3504

#### **Features**

- Advanced Planar Technology
- Low On-Resistance
- 175°C Operating Temperature
- Fast Switching
- Fully Avalanche Rated
- Repetitive Avalanche Allowed up to Timax
- Lead-Free, RoHS Compliant
- Automotive Qualified\*

# G

# HEXFET® Power MOSFET

V <sub>(BR)DSS</sub>		40V
R <sub>DS(on)</sub>	typ.	$7.8$ m $\Omega$
	max	9.2 $\mathbf{m}\Omega$
I <sub>D</sub>		87A

#### **Description**

Specifically designed for Automotive applications, this Stripe Planar design of HEXFET® Power MOSFETs utilizes the latest processing techniques to achieve low on-resistance per silicon area. This benefit combined with the fast switching speed and ruggedized device design that HEXFET power MOSFETs are well known for, provides the designer with an extremely efficient and reliable device for use in Automotive and a wide variety of other applications.



G	D	S
Gate	Drain	Source

#### **Absolute Maximum Ratings**

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only; and functional operation of the device at these or any other condition beyond those indicated in the specifications is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability. The thermal resistance and power dissipation ratings are measured under board mounted and still air conditions. Ambient temperature (T<sub>A</sub>) is 25°C, unless otherwise specified.

	Parameter	Max.	Units
I <sub>D</sub> @ T <sub>C</sub> = 25°C	Continuous Drain Current, V <sub>GS</sub> @ 10V	87	
I <sub>D</sub> @ T <sub>C</sub> = 100°C	Continuous Drain Current, VGS @ 10V	61	Α
I <sub>DM</sub>	Pulsed Drain Current ①	350	1
P <sub>D</sub> @T <sub>C</sub> = 25°C	Power Dissipation	143	W
	Linear Derating Factor	0.95	W/°C
$V_{GS}$	Gate-to-Source Voltage	± 20	V
E <sub>AS</sub>	Single Pulse Avalanche Energy (Thermally Limited) <sup>②</sup>	199	mJ
E <sub>AS</sub> (tested)	Single Pulse Avalanche Energy Tested Value ⑦	368	
I <sub>AR</sub>	Avalanche Current ①	See Fig. 12a, 12b, 15, 16	Α
E <sub>AR</sub>	Repetitive Avalanche Energy ®		mJ
$T_J$	Operating Junction and	-55 to + 175	
T <sub>STG</sub>	Storage Temperature Range		°C
	Soldering Temperature, for 10 seconds (1.6mm from case)	300	1
	Mounting Torque, 6-32 or M3 screw	10 lbf•in (1.1N•m)	

#### **Thermal Resistance**

	Parameter	Тур.	Max.	Units
$R_{\theta JC}$	Junction-to-Case ®		1.05	
$R_{\theta CS}$	Case-to-Sink, Flat, Greased Surface	0.50		°C/W
$R_{\theta JA}$	Junction-to-Ambient		62	

HEXFET® is a registered trademark of International Rectifier.

<sup>\*</sup>Qualification standards can be found at http://www.irf.com/

#### Static Electrical Characteristics @ T<sub>J</sub> = 25°C (unless otherwise specified)

	Parameter	Min.	Тур.	Max.	Units	Conditions
$V_{(BR)DSS}$	Drain-to-Source Breakdown Voltage	40			V	$V_{GS} = 0V, I_D = 250\mu A$
$\Delta V_{(BR)DSS}/\Delta T_J$	Breakdown Voltage Temp. Coefficient		0.04		V/°C	Reference to 25°C, I <sub>D</sub> = 1mA
R <sub>DS(on)</sub>	Static Drain-to-Source On-Resistance		7.8	9.2	mΩ	V <sub>GS</sub> = 10V, I <sub>D</sub> = 52A <sup>⊕</sup>
$V_{GS(th)}$	Gate Threshold Voltage	2.0		4.0	V	$V_{DS} = V_{GS}$ , $I_D = 100 \mu A$
gfs	Forward Transconductance	46			S	$V_{DS} = 10V, I_{D} = 52A$
I <sub>DSS</sub>	Drain-to-Source Leakage Current			20	μA	$V_{DS} = 40V, V_{GS} = 0V$
				250	1	$V_{DS} = 40V, V_{GS} = 0V, T_{J} = 125^{\circ}C$
I <sub>GSS</sub>	Gate-to-Source Forward Leakage			200	nA	$V_{GS} = 20V$
	Gate-to-Source Reverse Leakage			-200	1	V <sub>GS</sub> = -20V

#### Dynamic Electrical Characteristics @ T<sub>J</sub> = 25°C (unless otherwise specified)

Parameter	Min.	Тур.	Max.	Units	Conditions
Total Gate Charge		36	54		I <sub>D</sub> = 52A
Gate-to-Source Charge		12	18	nC	$V_{DS} = 32V$
Gate-to-Drain ("Miller") Charge	l —	13	20		V <sub>GS</sub> = 10V ④
Turn-On Delay Time		9.9			$V_{DD} = 20V$
Rise Time		61			$I_D = 52A$
Turn-Off Delay Time		24		ns	$R_G = 2.7 \Omega$
Fall Time		29			V <sub>GS</sub> = 10V <sup>(4)</sup>
Internal Drain Inductance		4.5			Between lead,
				nΗ	6mm (0.25in.)
Internal Source Inductance		7.5			from package
					and center of die contact
Input Capacitance		2150			$V_{GS} = 0V$
Output Capacitance		600		pF	$V_{DS} = 25V$
Reverse Transfer Capacitance		54			f = 1.0MHz, See Fig. 5
Output Capacitance		2885			$V_{GS} = 0V, V_{DS} = 1.0V, f = 1.0MHz$
Output Capacitance	l —	526			$V_{GS} = 0V, V_{DS} = 32V, f = 1.0MHz$
Effective Output Capacitance (5)		147			$V_{GS} = 0V$ , $V_{DS} = 0V$ to $32V$
	Total Gate Charge Gate-to-Source Charge Gate-to-Drain ("Miller") Charge Turn-On Delay Time Rise Time Turn-Off Delay Time Fall Time Internal Drain Inductance Internal Source Inductance Input Capacitance Output Capacitance Output Capacitance Output Capacitance Output Capacitance Output Capacitance Output Capacitance	Total Gate Charge —— Gate-to-Source Charge —— Gate-to-Drain ("Miller") Charge —— Turn-On Delay Time —— Rise Time —— Turn-Off Delay Time —— Fall Time —— Internal Drain Inductance —— Input Capacitance —— Output Capacitance —— Reverse Transfer Capacitance —— Output Capacitance ——	Total Gate Charge         —         36           Gate-to-Source Charge         —         12           Gate-to-Drain ("Miller") Charge         —         13           Turn-On Delay Time         —         9.9           Rise Time         —         61           Turn-Off Delay Time         —         24           Fall Time         —         29           Internal Drain Inductance         —         4.5           Internal Source Inductance         —         7.5           Input Capacitance         —         2150           Output Capacitance         —         600           Reverse Transfer Capacitance         —         54           Output Capacitance         —         2885           Output Capacitance         —         526	Total Gate Charge         —         36         54           Gate-to-Source Charge         —         12         18           Gate-to-Drain ("Miller") Charge         —         13         20           Turn-On Delay Time         —         9.9         —           Rise Time         —         61         —           Turn-Off Delay Time         —         24         —           Fall Time         —         29         —           Internal Drain Inductance         —         4.5         —           Internal Source Inductance         —         7.5         —           Input Capacitance         —         2150         —           Output Capacitance         —         600         —           Reverse Transfer Capacitance         —         54         —           Output Capacitance         —         2885         —           Output Capacitance         —         526         —	Total Gate Charge         —         36         54           Gate-to-Source Charge         —         12         18           Gate-to-Drain ("Miller") Charge         —         13         20           Turn-On Delay Time         —         9.9         —           Rise Time         —         61         —           Turn-Off Delay Time         —         24         —           Fall Time         —         29         —           Internal Drain Inductance         —         4.5         —           Input Capacitance Inductance         —         7.5         —           Output Capacitance         —         600         —         pF           Reverse Transfer Capacitance         —         54         —           Output Capacitance         —         2885         —           Output Capacitance         —         526         —

#### **Diode Characteristics**

	Parameter	Min.	Тур.	Max.	Units	Conditions
Is	Continuous Source Current			87		MOSFET symbol
	(Body Diode)				Α	showing the
I <sub>SM</sub>	Pulsed Source Current	I —		350		integral reverse
	(Body Diode) <sup>①</sup>					p-n junction diode.
$V_{SD}$	Diode Forward Voltage			1.3	V	$T_J = 25^{\circ}C$ , $I_S = 52A$ , $V_{GS} = 0V$ ④
t <sub>rr</sub>	Reverse Recovery Time		65	98	ns	$T_J = 25^{\circ}C, I_F = 52A$
Q <sub>rr</sub>	Reverse Recovery Charge		144	216	nC	di/dt = 100A/μs ④
t <sub>on</sub>	Forward Turn-On Time	Intrinsi	turn-or	time is	negligib	le (turn-on is dominated by LS+LD)

#### Notes:

- Repetitive rating; pulse width limited by max. junction temperature. (See fig. 11).
- ② Starting  $T_J = 25$ °C, L = 0.15mH  $R_G = 50\Omega$ ,  $I_{AS} = 52$ A. (See Figure 12).
- $\label{eq:loss} \begin{array}{l} \mbox{ } I_{SD} \leq 52A, \ di/dt \leq 6750A/\mu s, \ V_{DD} \leq V_{(BR)DSS}, \\ \mbox{ } T_{J} \leq 175^{\circ}C. \end{array}$
- 4 Pulse width  $\leq$  400 $\mu$ s; duty cycle  $\leq$  2%.
- $\ ^{\odot}$   $\ C_{oss}$  eff. is a fixed capacitance that gives the same charging time as  $C_{oss}$  while  $V_{DS}$  is rising from 0 to 80%  $V_{DSS}$  .
- $\$  Limited by  $T_{Jmax}$ , see Fig.12a, 12b, 15, 16 for typical repetitive avalanche performance.
- $\ \ \,$  This value determined from sample failure population, starting T  $_J$  = 25°C, L = 0.15mH, R  $_G$  = 50  $\Omega$ , I  $_{AS}$  = 52 A.

#### Qualification Information<sup>†</sup>

		Automotive ++				
		(per AEC-Q101) <sup>††</sup>				
Qualification	on Level	Comments: This part number(s) passed Automotive qualification IR's Industrial and Consumer qualification level is granted extension of the higher Automotive level.				
Moisture S	Sensitivity Level	TO-220 N/A				
Machine Model		Class M4 (+/- 500V) <sup>†††</sup>				
		AEC-Q101-002				
E0D	Human Body Model		Class H1C (+/- 1500V) <sup>†††</sup>			
ESD			AEC-Q101-001			
	Charged Device	Class C5 (+/- 2000V) <sup>†††</sup>				
	Model	AEC-Q101-005				
RoHS Com	pliant	Yes				

- † Qualification standards can be found at International Rectifier's web site: http://www.irf.com/
- †† Exceptions (if any) to AEC-Q101 requirements are noted in the qualification report.
- ††† Highest passing voltage.

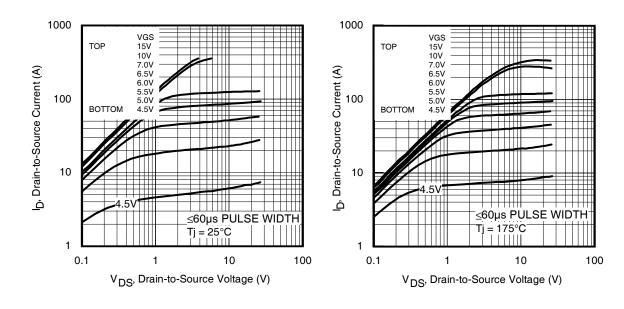


Fig 1. Typical Output Characteristics

Fig 2. Typical Output Characteristics

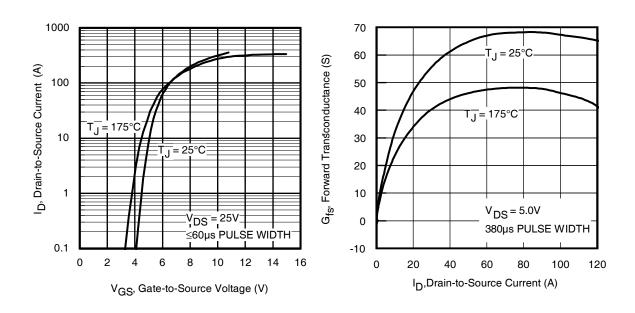
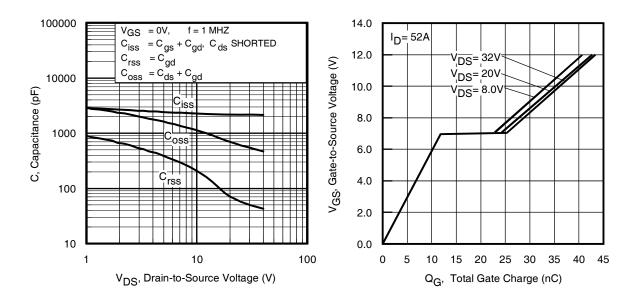


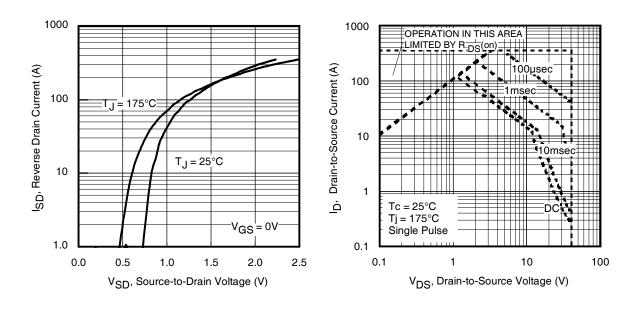
Fig 3. Typical Transfer Characteristics

**Fig 4.** Typical Forward Transconductance vs. Drain Current



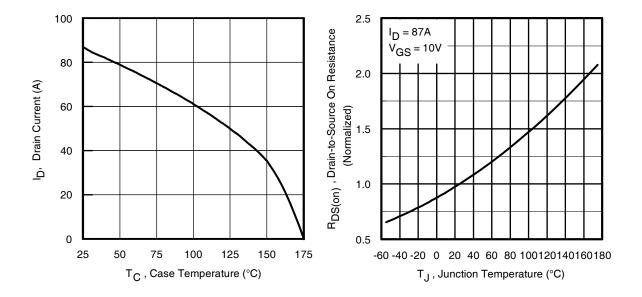
**Fig 5.** Typical Capacitance vs. Drain-to-Source Voltage

**Fig 6.** Typical Gate Charge vs. Gate-to-Source Voltage



**Fig 7.** Typical Source-Drain Diode Forward Voltage

Fig 8. Maximum Safe Operating Area



**Fig 9.** Maximum Drain Current vs. Case Temperature

**Fig 10.** Normalized On-Resistance vs. Temperature

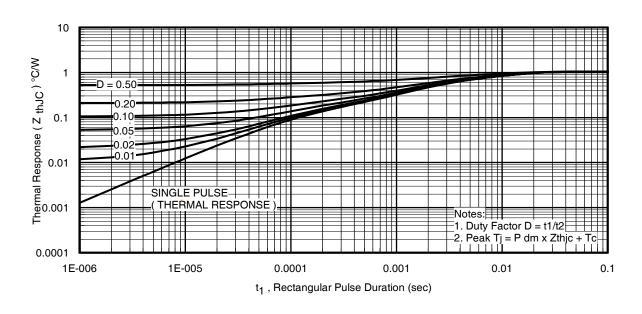


Fig 11. Maximum Effective Transient Thermal Impedance, Junction-to-Case

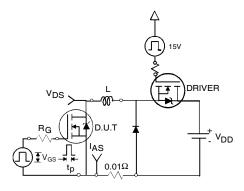


Fig 12a. Unclamped Inductive Test Circuit

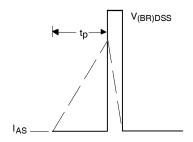


Fig 12b. Unclamped Inductive Waveforms

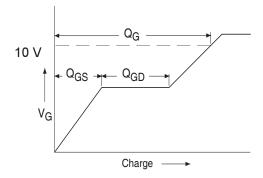


Fig 13a. Basic Gate Charge Waveform

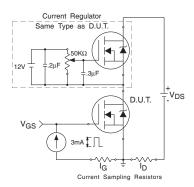
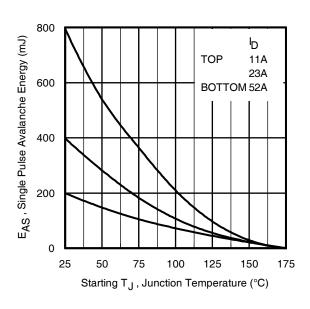


Fig 13b. Gate Charge Test Circuit



**Fig 12c.** Maximum Avalanche Energy vs. Drain Current

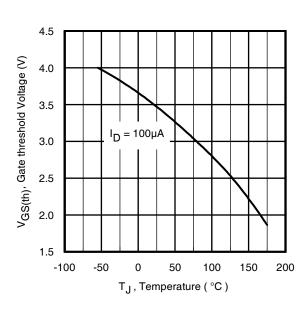


Fig 14. Threshold Voltage vs. Temperature

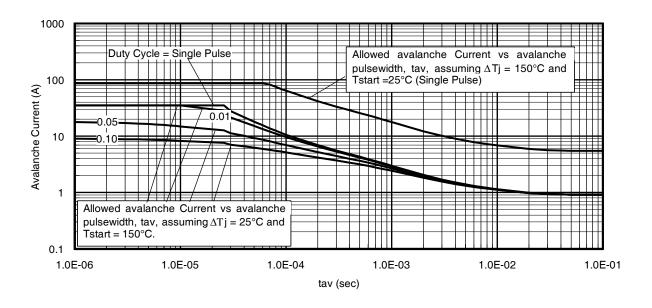
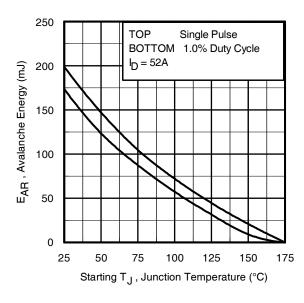


Fig 15. Typical Avalanche Current vs. Pulsewidth



**Fig 16.** Maximum Avalanche Energy vs. Temperature

# Notes on Repetitive Avalanche Curves, Figures 15, 16: (For further info, see AN-1005 at www.irf.com)

- Avalanche failures assumption:
   Purely a thermal phenomenon and failure occurs at a temperature far in excess of T<sub>jmax</sub>. This is validated for every part type.
- Safe operation in Avalanche is allowed as long asT<sub>jmax</sub> is not exceeded.
- 3. Equation below based on circuit and waveforms shown in Figures 12a, 12b.
- 4. P<sub>D (ave)</sub> = Average power dissipation per single avalanche pulse.
- 5. BV = Rated breakdown voltage (1.3 factor accounts for voltage increase during avalanche).
- 6. I<sub>av</sub> = Allowable avalanche current.
- 7.  $\Delta T$  = Allowable rise in junction temperature, not to exceed  $T_{jmax}$  (assumed as 25°C in Figure 15, 16).  $t_{av}$  = Average time in avalanche.
  - D = Duty cycle in avalanche =  $t_{av} \cdot f$

 $Z_{thJC}(D, t_{av})$  = Transient thermal resistance, see figure 11)

$$\begin{split} P_{D \; (ave)} &= 1/2 \; (\; 1.3 \cdot \text{BV} \cdot \text{I}_{aV}) = \triangle \text{T/} \; Z_{thJC} \\ I_{av} &= 2\triangle \text{T/} \; [1.3 \cdot \text{BV} \cdot \text{Z}_{th}] \\ E_{AS \; (AR)} &= P_{D \; (ave)} \cdot t_{av} \end{split}$$

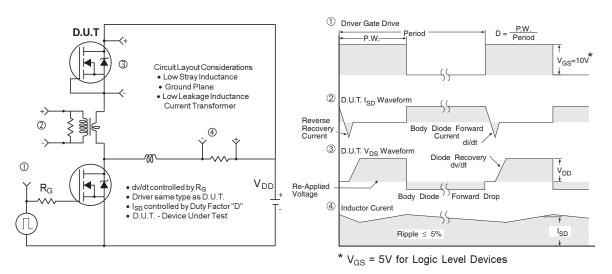


Fig 17. Peak Diode Recovery dv/dt Test Circuit for N-Channel HEXFET® Power MOSFETs

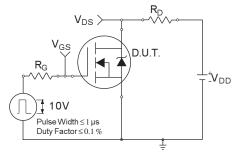


Fig 18a. Switching Time Test Circuit

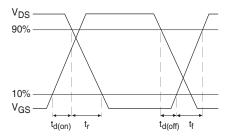
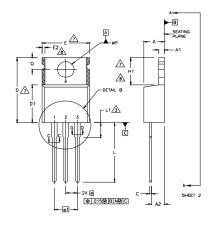
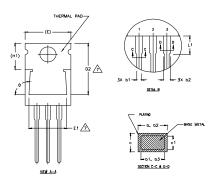


Fig 18b. Switching Time Waveforms

#### TO-220AB Package Outline

Dimensions are shown in millimeters (inches)





SYMBOL

A1 A2

b b1 b2 b3

c c1

D2

E E1

e e1 H1 L L1

- DIMENSIONING AND TOLERANCING PER ASME Y14.5 M- 1994, DIMENSIONS ARE SHOWN IN INCHES [MILLIMETERS]. LEAD DIMENSIONS ARE SHOWN IN INCHES [MILLIMETERS]. LEAD DIMENSION AND FINISH UNCONTROLLED IN I. I. DIMENSION D. & E. DO NOT INCLUDE MOID FLASH, MOLD FLASH SHALL NOT EXCEDE .005" (0.127) PER SIDE. THESE DIMENSIONS ARE MEASURED AT THE OUTERMOST EXTREMES OF THE PLASTIC BODDY. DIMENSION & PAPELY TO BASE METAL ONLY. CONTROLLING DIMENSION : INCHES.
  THERMAL PAD CONTROL POTTONAL WITHIN DIMENSIONS E,H1,D2 & ET DIMENSION E ZX +11 DEFINE A ZONE WHERE STAMPING. AND SINGULATION IRREGULARITIES ARE ALLOWED.

4.82

1,40 2,92 1,01

0.96 1,77 1,73

0.61 0.56

16,51 9.02 12.88

10,66

8.89

14,73

INCHES

MAX.

.190

,055

.038

.070

.024 .022

.355

.420 .350

.270

.250

NOTES

5

7 4,7 7

7,8

3

MIN.

.140

.080

.015

.045

.330

380

.330

.230

.100

MILLIMETERS

MIN.

3.56

2.04

0.38

1,15

9.66

8.38

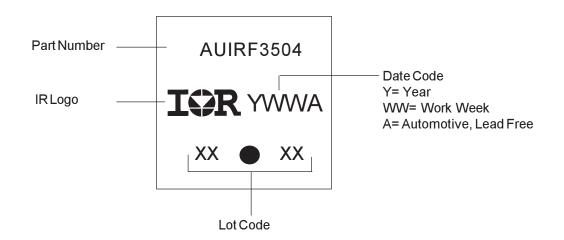
#### LEAD ASSIGNMENTS

HEXFET

1.- GATE 2.- COLLECTOR 3.- EMITTER

#### DIODES

### TO-220AB Part Marking Information



Note: For the most current drawing please refer to IR website at http://www.irf.com/package/

## **Ordering Information**

Base part number	Package Type	Standard Pack		Complete Part Number
		Form	Quantity	
AUIRF3504	TO-220	Tube	50	AUIRF3504

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