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| APPLICATION STANDARD OPERATING TEMPERATURE RANGE AC 50 V OPERATING CURRENT O,3 A SPECIFICATIONS ITEM TEST METHOD REQUIREMENT CONSTRUCTION GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT CONSTRUCTION GENERAL EXAMINATION CONFIRMED VISUALLY ELECTRICAL CHARACTERISTICS CONTACT RESISTANCE 100 Ma (DC OR 1000 Hz). INSULATION RESISTANCE IOV MAX. MECHANICAL CHARACTERISTICS INSERTION AND WITHDRAWAL FORCE MECHANICAL OPERATION MEASURED BY APPLICABLE CONNECTOR. WITHDRAWAL FORCE MECHANICAL OPERATION SHOCK MECHANICAL OPERATION MEASURED BY APPLICABLE CONNECTOR. WITHDRAWAL FORCE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s² VIBRATION FRANGE STORAGE TEMPERATURE AC 10 °C TO 60 °C REATIVE HUMIDITY RANGE REATIVE HUMIDITY RA | | νπ DE | SCRIPTION O | F REV | ISIONS | BY | CHKD | DATE | | COUN | IT DESC | RIPTION OF RE | VISIONS | BY CHKE | DAT | E |
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| TEMPERATURE PRIVATE PRIVATE STATES TO TO 85 °C STORES TEMPERATURE PRIVATE STATES TO TO 60 °C CONTROL TAGE CURRENT 0.3 A SPECIFICATIONS ITEM TEST METHOD REQUIREMENT 00 TATES THE CONTROL THE PRIVATE STATES AND THE PRIVATE STATES TO THE PRIVATE STATES AND THE PRIVATE STATES | Δ | _ | | | | | | | \rightleftharpoons | <u> </u> | _ | | | | | <u>.</u> |
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| RATING VOLTAGE AC 50 V ORAC 50 V | | | | | | | | | | | | | | | | |
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| CURRENT 0.3 A SPECIFICATIONS ITEM TEST METHOD REQUIREMENT OTIAT CONSTRUCTION GENERAL EXAMINATION (INSULATIVA AND BY MEASURING INSTRUMENT ACCORDING TO DRAWING EXAMINATION GENERAL EXAMINATION (INSULATION RESISTANCE 100 AND ACD OR 1000 Hz) (INFORMAL FORCE MECHANICAL OPERATION SO TIMES INSERTION AND EXTRACTION. (INFORMAL FORCE 30 M MIN WITH 10 CYCLES IN 3 DIRECTIONS. (INFORMAL FROM AND ACD OR 1000 Hz) (INFORM | DATING | | | | | | | | | | OPERA | | | | | MAX |
| SPECIFICATIONS ITEM TEST METHOD REQUIREMENT OT AT CONSTRUCTION GENERAL EXAMINATION INSUALLY AND BY MEASURING INSTRUMENT ACCORDING TO DRAWING X X X X ELECTRICAL CHARACTERISTICS CONTRACT RESISTANCE 100 mA (DC 081 1000 Hz). 100 mA (MM X X X X X X X X X X X X X X X X X X | | | | AC 50 V | | | | | | | | | | | | IS |
| SPECIFICATIONS ITEM TEST METHOD REQUIREMENT OT AT CONSTRUCTION GENERAL EXAMINATION INSUALLY AND BY MEASURING INSTRUMENT ACCORDING TO DRAWING X X X GENERAL EXAMINATION INSUALLY AND BY MEASURING INSTRUMENT ACCORDING TO DRAWING X X X ELECTRICAL CHARACTERISTICS CONTACT RESISTANCE 190 W DC UNDITED THE MALE OF THE METHOD 100 MIN | | | | 034 | | | | | | | | PERMITTED) | | | | |
| TITEM TEST METHOD REQUIREMENT OTTAT CONSTRUCTION GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT ACCORDING TO DRAWING X X MARKING CONFIRMED VISUALLY X X ELECTRICAL CHARACTERISTICS S0 mC; MAX X X NOTICAL CHARACTERISTICS NOTICAL CHARACTERISTICS NOTICAL CHARACTERISTICS NOTICAL CHARACTERISTICS NOTICAL CHARACTERISTICS NOTICAL CHARACTERISTICS NOTICAL CHARACTERISTICS MESCHIOLOR BY APPLICABLE CONNECTOR WITHORWAY L FORCE 30 N MIN X X WITHORWAY L FORCE MECHANICAL OPERATION S0 TIMES INSERTION AND EXTRACTION S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °B. S0 TIMES INSERTION EXPOSED AT 85 °C, 96 °C, 96 °C, 97 °C, | | | | | | | | | | | | | | | | |
| CONSTRUCTION GENERAL EXAMINATION MARKING CONFIRMED VISUALLY AND BY MEASURING INSTRUMENT (ACCORDING TO DRAWING X X X MARKING CONFIRMED VISUALLY ELECTRICAL CHARACTERISTICS CONTACT RESISTANCE I 100 MG (DC 00 1000 Mg) I 100 MG (MMX | | | | | | | | | 411 | ON | 5 | | | | | |
| GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT ACCORDING TO DRAWING X X X ELECTRICAL CHARACTERISTICS CONTROT RESISTANCE 100 vm (DC OR 1000 Hz). RECHANICAL CHARACTERISTICS 100 vm (DC OR 1000 Hz). INSULATION RESISTANCE 100 vm (DC OR 1000 Hz). INSULATION ROCK: 72 vm (MAX. 2) vn (DAMAGE, CRACK AND LOOSENESS V (DF PART. 2) vm | | | | | ٦ | EST | METH | IOD | | | | REQUIR | EMEN. | T . | QT | AT |
| MARKING CONFIRMED VISUALLY ELECTRICAL CHARACTERISTICS CONTACT RESISTANCE 100 MA (DC OR 1000 Hz) 100 MG MIN VIVIDAGE PROOF 150 V DC VIDENAMA MECHANICAL CHARACTERISTICS INSERTION AND MECHANICAL CHARACTERISTICS INSERTION AND MECHANICAL CHARACTERISTICS INSERTION AND MITHORAWAL FORCE AND AND MITHORAWAL FORCE AND AND MECHANICAL CHARACTERISTICS INSERTION AND MECHANICAL CHARACTERISTICS INSERTION AND MITHORAWAL FORCE AND AND MITHOLOGICAL OF PART. INDER AND MITHOLOGICAL OF PART. INDER AND MITHOLOGICAL OF PROOF OF ART. INDER AND MITHOLOGICAL OF ARTHORAMAL OF ARTHORAMA | | | | | | | | | | | | | | | | |
| ELECTRICAL CHARACTERISTICS CONTACT RESISTANCE 100 MA (DC OR 1000 Hz). SIDENDA (DC OR 1000 Hz). MECHANICAL CHARACTERISTICS INSERTION AND MEASURED BY APPLICABLE CONNECTOR. WITHDRAWAL FORCE. MECHANICAL OPERATION. SIDENDA (DC OR 1000 Hz). MECHANICAL OPERATION. SIDENDA (DC OR 1000 Hz). SIDENDA (DC | GENERA | LEX | AMINATION | VISUA | LLY AN | D BY N | MEASUF | RING INS | TRU | MEN | TACCO | RDING TO DRAV | VING | | X | Х |
| CONTACT RESISTANCE | MARKING | 3 | | CONF | IRMED | VISUA | LLY. | | | | | | | | Х | Х |
| INSULATION RESISTANCE 00 V DC 100 MG Mm. X V CULTAGE PROOF 150 V AC FOR 1 min. NO FLASHOVER OR BREAKDOWN. X X X MECHANICAL CHARACTERISTICS INSERTION AND MEASURED BY APPLICABLE CONNECTOR INSERTION FORCE: 3.0 N MM. X V WITHORAWAL FORCE MEASURED BY APPLICABLE CONNECTOR WITHORAWAL FORCE 3.0 N MM. X V WITHORAWAL FORCE 3.0 N MM. X V WITHORAWAL FORCE 3.0 N MM. X V V V V V V V V V | ELECT | RIC. | AL CHARAC | CTERISTICS | | | | | | | | | | | | |
| VIOLTAGE PROOF 159 VAC FOR 1 min. MCCHANICAL CHARACTERISTICS INSERTION AND MEASURED BY APPLICABLE CONNECTOR WITHDRAWAL FORCE INSERTION AND MECHANICAL OPERATION SO TIMES INSERTION AND EXTRACTION. FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, m/s² WITH 10 CYCLES IN 3 DIRECTIONS. HOW mis' DURATION OF PUSE 11 ms FOR 3 ENVIRONMENTAL CHARACTERISTICS DAMP HEAT EXPOSED AT 40.2° C, 90–95 %, 96 h. COLD EXPOSED AT 35.5° C, 96 h. 1) CONTACT RESISTANCE: 70 mc MAX. 2) NO DAMAGE, CRACK AND LOOSENESS OF PART. 1) NO ELECTRICAL DISCONTINUITY OF 1 u.s min. 1 u.s min. 2) NO DAMAGE, CRACK AND LOOSENESS OF PART. 1) NO ELECTRICAL DISCONTINUITY OF 1 u.s min. 2) NO DAMAGE, CRACK AND LOOSENESS OF PART. 3) NO DAMAGE, CRACK AND LOOSENESS OF PART. 4 DAMPHEAT EXPOSED AT 35.5°C, 96 h. 1) CONTACT RESISTANCE: 70 mc MAX. 2) NO DAMAGE, CRACK AND LOOSENESS OF PART. 3) NO DAMAGE, CRACK AND LOOSENESS OF PART. 4 DAMPHEAT EXPOSED AT 35.5°C, 96 h. 1) CONTACT RESISTANCE: 70 mc MAX. 2) NO DAMAGE, CRACK AND LOOSENESS OF PART. 3) NO DAMAGE, CRACK AND LOOSENESS OF PART. 4 DAMPHEAT 5 DAMPHEAT 10 DAMPHEAT 10 DAMPHEAT 10 DAMPHEAT 11 DAMPHEAT 11 DAMPHEAT 11 DAMPHEAT 12 DAMPHEAT 12 DAMPHEAT 13 DAMPHEAT 14 DAMPHEAT 14 DAMPHEAT 15 DAMPHEAT 15 DAMPHEAT 16 DAMPHEAT 17 DAMPHEAT 18 DAMPHEAT 19 DAMPHEAT 10 DAMPHEAT 10 DAMPHEAT 10 DAMPHEAT 10 DAMPHEAT 11 DAMPHEAT 11 DAMPHEAT 11 DAMPHEAT 11 DAMPHEAT 11 DAMPHEAT 12 DAMPHEAT 12 DAMPHEAT 13 DAMPHEAT 14 DAMPHEAT 14 DAMPHEAT 15 DAMPHEAT 16 DAMPHEAT 17 DAMPHEAT 18 DAMPHEAT 19 DAMPHEAT 19 DAMPHEAT 19 DAMPHEAT 19 DAMPHEAT | CONTAC | TRE | SISTANCE | · · · · · · · · · · · · · · · · · · · | | | | | | | 60 mΩ | 60 mΩ MAX. X X | | | | |
| MECHANICAL CHARACTERISTICS INSERTION AND INSERTION AND INSERTION FORCE INSERTED INSERTION FORCE INSTRUMENT INSERTION FORCE INSERTION INSERTION FORCE INSTRUMENT INSERTION FORCE INSERTION INSERTION FORCE INSERTION INSERTION FORCE INSERTION INSERTION FORCE INSTRUMENT I | INSULATI | ION | RESISTANCE | 100 V DC. | | | | | | 100 MΩ MIN. | | | | X | - | |
| MESERTION AND WITHDRAWAL FORCE MECHANICAL OPERATION SO TIMES INSERTION AND EXTRACTION. VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s' AWTH 19 CYCLES IN 3 DIRECTIONS. SHOCK 490 ms' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 ms' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK EXPOSED AT 40+2 °C. 90 - 95 %. 96 h. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 40+2 °C. 96 h. EXPOSED AT 455 °C. 96 h. EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARDIS CO096) TO BE TESTED UNDER THE ABOVE CONDITIONS SOLDERING HEAT SOLDERING HEAT SOLDERING HEAT EXPOSED IN 10 PPM FOR 96 h. EXPOSED AT 95 °C. 96 h. EXPOSED IN 10 PPM FOR 96 h. EXPOSED IN 5% SALT WATER SPRAY FOR 148 h. SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. EXPOSED IN 10 PPM FOR 9 | | | | | | | | | | | NO FL | NO FLASHOVER OR BREAKDOWN. X | | | | Х |
| WITHDRAWAL FORCE MECHANICAL OPERATION SO TIMES INSERTION AND EXTRACTION. VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, - m/s' WITH 10 CYCLES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 450 m/s' DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SPEADY STATE EXPOSED AT 40±2 °C, 90-95 %, 96 h. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART. 3)NO DAMAGE, CRACK AND LOOSENESS OF PART. 4 | MECHA | ANIC | CAL CHARA | CTERISTICS | | | | | | | | | | | | |
| MECHANICAL OPERATION 59 TIMES INSERTION AND EXTRACTION. VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, — m/s² WITH 10 CYCLES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 5 MS | | | | | | | | | | | INSER | INSERTION FORCE: 72 N MAX. | | | | |
| VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, mis' WITH 10 CYCLES IN 3 DIRECTIONS. SHOCK 490 mis' DURATION OF PULSE 11 ms FOR 3 TIMES: IN 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS DAMP HEAT EXPOSED AT 40±2 °C, 90–95 %, 96 h. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 40±2 °C, 90–95 %, 96 h. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 40±2 °C, 90–95 %, 96 h. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 40±2 °C, 90–95 %, 96 h. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 40±2 °C, 90–95 %, 96 h. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 40±2 °C, 90–95 %, 96 h. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 40±2 °C, 90–95 %, 96 h. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 40±2 °C, 90–95 %, 96 h. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 455 °C, 96 h. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART. X — CORROSION SALT MIST EXPOSED AT 455 °C, 96 h. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART. NO HEAVY CORROSION. X — CORROSION SALT MIST EXPOSED IN 10 PPM FOR 96 h. 200 CORROSION SALT MIST EXPOSED IN 10 PPM FOR 96 h. 200 CORROSION. REFLOW. RECOMMENDED TEMPERATURE PROFIL AS 1. SOLDERING HEAT TO BE TESTED UNDER THE ABOVE CONDITIONS SOLDERING HEAT TO BE TESTED UNDER THE ABOVE CONDITIONS TO BE TESTED UNDER THE ABOVE CONDITIONS SOLDER TO THE PERFORMANCE OF COMPONENT. SOLDER OF QUALIFICATION TEST AT ASSURANCE TEST X. APPLICABLE TEST PART NO. FX10B- 120S - SV FX10B- 120S - SV TO DE AUXING NO. ELCA - 151989 CL 570 - 0252 - 5 | | | | | | | | | | | WITH | WITHDRAWAL FORCE: 3.0 N MIN. | | | | Ш |
| VIBRATION FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE: 0.75 mm, m/s² WITH 10 CYCLES IN 3 DIRECTIONS. SHOCK 400 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. SHOCK 400 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. DAMP HEAT EXPOSED AT 40±2 °C. 90 – 95 %. 96 h. (STEADY STATE) RAPID CHANGE OF TEMPERTURE -55-15 ~ 35 – 35 – 35 – 35 – 35 – 35 – 35 ms. DRY HEAT EXPOSED AT 85 °C. 96 h. DRY HEAT EXPOSED AT 85 °C. 96 h. 20 O PART. WITH 10 CYCLES IN 3 DIRECTIONS. X — TORRESISTANCE TO mΩ MAX. COLD EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — DRY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 85 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 95 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. X — TORY HEAT EXPOSED AT 95 °C. 96 h. 21 DIAMAGE, CRACK AND LOOSENESS OF PART. NO PINHOLE OT DIAMAGE, CRACK AND LOOSENESS OF PART. TORY HEAT EXPOSED AT 95 °C. 96 h. 21 DIAMA | MECHAN | IICAL | L OPERATION | 50 TIMES INSERTION AND EXTRACTION. | | | | | | | 1)CON | 1)CONTACT RESISTANCE: 70 mΩ MAX. | | | | |
| VIBRATION | | | | | | | | | | | 1 | 2) NO DAMAGE, CRACK AND LOOSENESS | | | Х | - |
| AMPLITUDE: 0.75 mm, mis² VITH ID CYCLES IN 3 DIRECTIONS. SHOCK 490 m/s² DURATION OF PRUSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS DAMP HEAT EXPOSED AT 40±2 °C, 90~95 %, 96 h. 20 OF PART. ENVIRONMENTAL CHARACTERISTICS DAMP HEAT EXPOSED AT 40±2 °C, 90~95 %, 96 h. 20 OF PART. STEADY STATE) REPOSED AT 40±2 °C, 90~95 %, 96 h. 20 OF PART. DRY HEAT EXPOSED AT 85 °C, 96 h. 20 OF PART. DRY HEAT EXPOSED AT 85 °C, 96 h. 20 OF PART. COLD EXPOSED AT 85 °C, 96 h. 20 OF PART. CORROSION SALT MIST EXPOSED AT 85 °C, 96 h. 20 OF PART. CORROSION SALT MIST EXPOSED IN 10 PPM FOR 96 h. 20 OF PART. SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. 20 OF PART. SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. 20 OF PART. RESISTANCE TO REPLOW RECOMMENDED TEMPERATURE PROFIL NO MELTING OF RESIN WHICH AFFECTS THE PERFORMANCE OF COMPONENT. SOLDERING HEAT TO BE TESTED UNDER THE ABOVE CONDITIONS SOLDERING HEAT DRAWN DESIGNED CHECKED APPROVED RELEASED TAKABAGE, CRACK AND LOOSENESS OF PART. X — 10 ONTACT RESISTANCE: 70 mΩ MAX. 2 NO HEAVY CORROSION. X — 48 h. 20 OF PART. NO HEAVY CORROSION. X — 10 ONTACT RESISTANCE: 70 mΩ MAX. 2 NO HEAVY CORROSION. X — 10 ONTACT RESISTANCE: 70 mΩ MAX. 2 NO HEAVY CORROSION. REFLOW RECOMMENDED TEMPERATURE. 200°C 1500°C 1 | | | | | | | | | | | | | | | <u> </u> | |
| WITH 10 CYCLES IN 3 DIRECTIONS. SHOCK 490 m/s ¹² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. CF PART. (FIRE IN 3 DIRECTIONS) SENVIRONMENTAL CHARACTERISTICS DAMP HEAT (STEADY STATE) (STEADY | VIBRATI | ION | | | | | | | Æ | | 1)NO E | I)NO ELECTRICAL DISCONTINUITY OF | | | | |
| SHOCK 490 m/s² DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS DAMP HEAT EXPOSED AT 40±2 °C. 90~95 %. 96 h. (STEADY STATE) RAPID CHANGE OF TEMPERTURE -55-15~35-85-15~35 °C TIME 30 ± 2~ 3 − 30 − 2~ 3 min. UNDER 5 CYCLES. DRY HEAT COLD EXPOSED AT 85 °C. 96 h. 20NO DAMAGE, CRACK AND LOOSENESS OF PART. COLD EXPOSED AT 85 °C. 96 h. 20NO DAMAGE, CRACK AND LOOSENESS OF PART. CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. (TEST STANDARD.JIS C 0080) REFLOW RECOMMENDED TEMPERATURE PROFILE TO BE TESTED UNDER THE ABOVE CONDITIONS. SOLDERING HEAT SOLDERED AT SOLDER THE ABOVE CONDITIONS. SOLDER BETT OF PRIMERSION DURATION, 2 s. SOLDER MAX 2000 C 10 CHECKED APPROVED REMARKS DRAWN DESIGNED CHECKED APPROVED RELEASED TAKAGA TAKAGA TO FART. X - 21) CODE NO. TO FART. X - 21) CONTACT RESISTANCE: 70 mΩ MAX. 21) NO DAMAGE, CRACK AND LOOSENESS X - OF PART. NO HEAVY CORROSION. X - 210 CHEAVY C | | | 1 | | | | | | | | 1 ' | | | | X | - |
| TIMES IN 3 DIRECTIONS. ENVIRONMENTAL CHARACTERISTICS DAMP HEAT (STEADY STATE) EXPOSED AT 40±2 °C, 90~95 %, 96 h. (STEADY STATE) RAPID CHANGE OF TIME 30→ 2~ 3→30→2 2 3 min. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 455 °C, 96 h. UNDER 5 CYCLES. CORROSION SALT MIST EXPOSED AT 455 °C, 96 h. CORROSION SALT MIST EXPOSED AT 55 °C, 96 h. SULPHUR DIOXIDE EXPOSED IN 5 % SALT WATER SPRAY FOR (TEST STANCE: 70 mΩ MAX.) (TEST STANDARD.JIS C 0090) RESISTANCE TO SOLDERED AT 500 0090) RESISTANCE TO SOLDERED AT 500 0090) RESISTANCE TO SOLDERED AT 500 0090 REFLOW RECOMMENDED TEMPERATURE. 240°C 240°C 240°C 25°C 260 S) FOR ARM 11) CONTACT RESISTANCE: 70 mΩ MAX. 21) NO DAMAGE, CRACK AND LOOSENESS (A part). A part of part. X - (TEST STANDARD.JIS C 0090) RESISTANCE TO SOLDERED AT 500 0090) RESISTANCE TO SOLDERED AT 500 0090) REFLOW RECOMMENDED TEMPERATURE. 240°C 240 | *************************************** | | | WITH 10 CYCLES IN 3 DIRECTIONS. | | | | | | | 2)NO [| DAMAGE, CRACI | CAND LC | OSENESS | | |
| ENVIRONMENTAL CHARACTERISTICS DAMP HEAT EXPOSED AT 40±2 °C. 90~95 %. 96 h. 2)INSULATION RESISTANCE: 100 MΩ MIN. 30 1 2 2 3 - 30 - 2 2 3 min. DRY HEAT EXPOSED AT 85 °C. 96 h. DRY HEAT EXPOSED AT 85 °C. 96 h. COLD EXPOSED AT 85 °C. 96 h. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART. COLD EXPOSED AT 85 °C. 96 h. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART. COLD EXPOSED AT 85 °C. 96 h. 2)NO DAMAGE, CRACK AND LOOSENESS OF PART. NO HEAVY CORROSION. X - 3NO DAMAGE, CRACK AND LOOSENESS X - OF PART. NO HEAVY CORROSION. X - 3NO DAMAGE, CRACK AND LOOSENESS X - OF PART. NO HEAVY CORROSION. X - 3NO DAMAGE, CRACK AND LOOSENESS X - OF PART. NO HEAVY CORROSION. X - 2)NO DAMAGE, CRACK AND LOOSENESS X - OF PART. NO HEAVY CORROSION. X - 2)NO DAMAGE, CRACK AND LOOSENESS X - OF PART. NO HEAVY CORROSION. X - 2)NO HEAVY CORROSION. X - 2)NO HEAVY CORROSION. X - 2)NO HEAVY CORROSION. NO MELTING OF RESIN WHICH AFFECTS THE PERFORMANCE OF COMPONENT. THE PERFORMANCE OF COMPONENT. THE PERFORMANCE OF COMPONENT. PERFORMANCE OF COMPONENT. PERFORMANCE OF COMPONENT. PREMARKS DRAWN DESIGNED CHECKED APPROVED RELEASED TAKAM T | SHOCK | | | 490 m | /s ² DUR. | ATION | OF PU | .SE 11 m | s FO | R 3 | OF F | PART. | | | X | - |
| DAMP HEAT | | | | | | | | | | | | | | | | |
| STEADY STATE | | | | | | | | | | | | ···· | | | | |
| RAPID CHANGE OF TEMPERTURE -55-15-35-85-15-35°C TIME 30→ 2 ~ 3 → 30 − 2 ~ 3 → 30 | | | | EXPOSED AT 40±2 °C, 90~95 %, 96 h. | | | | | | 1)CON | 1) CONTACT RESISTANCE: 70 m Ω MAX. X = | | | | | |
| TEMPERTURE TIME 30 2 3 30 2 3 30 2 3 3 | (STEADY STATE) | | | | | | | | | ⊣ ′′ | 4 ' | | | | | |
| UNDER 5 CYCLES. DRY HEAT EXPOSED AT 85 °C. 96 h. 1)CONTACT RESISTANCE: 70 mQ MAX. 2)NO DAMAGE, CRACK AND LOOSENESS X — OF PART. CORROSION SALT MIST EXPOSED IN 5 % SALT WATER SPRAY FOR A8 h. 2)NO DAMAGE, CRACK AND LOOSENESS X — OF PART. SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD.JIS C 0090) RESISTANCE TO REFLOW RECOMMENDED TEMPERATURE PROFIL NO MELTING OF RESIN WHICH AFFECTS THE PERFORMANCE OF COMPONENT. TO BE TESTED UNDER THE ABOVE CONDITIONS SOLDERING HEAT SOLDER TEMPERATURE. 240°C 5 S MAX 200°C 150°C 160°S 60~90 S 220~30 S) TO BE TESTED UNDER THE ABOVE CONDITIONS SOLDRABILITY SOLDERED AT SOLDER TEMPERATURE. 235 °C FOR IMMERSION DURATION, 2 s. SURFACE. REMARKS DRAWN DESIGNED CHECKED APPROVED RELEASED JAKAGE. UNLESS OTERWISE SPECIFIED REFER TO JIS C 5402 90 91.13 00 91.13 00 91.13 00 01.13 00 01.13 00 01.14 00 01.14 PART NO. PREMARKS SPECIFIED REFER TO JIS C 5402 90 91.13 00 91.13 00 01.13 00 01.14 DOL 01.14 PART NO. FYATOMORY PART NO. FYATOMORY FOR THE PART NO. FX 10B- 120S - SV CODE NO. CL 570 - 0252 - 5 1 1 | | | | } | | | | | | 1 | • | CAND LC | OSENESS | l | | |
| DRY HEAT COLD EXPOSED AT 55 °C. 96 h. EXPOSED AT 55 °C. 96 h. 2) NO DAMAGE, CRACK AND LOOSENESS X - OF PART. NO HEAVY CORROSION. RESISTANCE TO SOLDERING HEAT REFLOW RECOMMENDED TEMPERATURE PROFILE PROFI | TEMPER | RTUI | | | | | | 30→ 2~ | 3 m | n. | OF | PART. | | | X | - |
| COLD EXPOSED AT -55 °C, 96 h. 2) NO DAMAGE, CRACK AND LOOSENESS X - OF PART. NO HEAVY CORROSION. X - A8 h. SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD JIS C 0090) REFLOW RECOMMENDED TEMPERATURE PROFIL THE PERFORMANCE OF COMPONENT. TO BE TESTED UNDER THE ABOVE CONDITIONS SOLDERED AT SOLDERE AT SOLDER TEMPERATURE. 235 °C FOR IMMERSION DURATION, 2 s. SURFACE. DRAWN DESIGNED CHECKED APPROVED REMARKS DRAWN DESIGNED CHECKED APPROVED RELEASED JAKAA | | | | | | | | | | | | | ····· | | <u> </u> | \square |
| OF PART. OF PART. OF PART. NO HEAVY CORROSION. A8 h. SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD. JIS C 0090) RESISTANCE TO SOLDERING HEAT REFLOW. RECOMMENDED TEMPERATURE PROFIL 150°C 160°C 150°C 160°C 150°C 100°C 150°C 100°C 1 | | AT | | | | | | | | | -4 ′ | 4 ' | | | | |
| EXPOSED IN 5 % SALT WATER SPRAY FOR A8 h. SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD.JIS C 0090) REFLOW RECOMMENDED TEMPERATURE PROFIL THE PERFORMANCE OF COMPONENT. TO BE TESTED UNDER THE ABOVE CONDITIONS SOLDERED AT SOLDER TEMPERATURE. 235 °C FOR IMMERSION DURATION, 2 s. SOLDERED AT SOLDER TEMPERATURE. 235 °C FOR IMMERSION DURATION, 2 s. DRAWN DESIGNED CHECKED APPROVED RELEASED Jakada Jak | COLD | | | EXPOSED AT -55 °C, 96 h. | | | | | | | | | | | | - |
| SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD.JIS C 0090) RESISTANCE TO REFLOW RECOMMENDED TEMPERATURE PROFIL 150°C 150 | | | | | | | | | | | | | | | L | igsquare |
| EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD.JIS C 0090) RESISTANCE TO SOLDERING HEAT REFLOW RECOMMENDED TEMPERATURE PROFILE TO BE TESTED UNDER THE ABOVE CONDITIONS SOLDRABILITY SOLDERED AT SOLDER TEMPERATURE. 235 °C FOR IMMERSION DURATION, 2 s. SURFACE. DRAWN DESIGNED CHECKED APPROVED RELEASED UNLESS OTERWISE SPECIFIED REFER TO JIS C 5402. DRAWN DISTINGATION TEST AT: ASSURANCE TEST X - 1)CONTACT RESISTANCE: 70 m\(\Omega \text{MAX} \) X - 2)NO HEAVY CORROSION. NO MELTING OF RESIN WHICH AFFECTS THE PERFORMANCE OF COMPONENT. X - 240°C 5 S MAX 200°C 150°C 240°C 5 S MAX 200°C 150°C 160°S | CORROS | SION | | 1 | | | | | | | NO HE | EAVY CORROSIC | N. | | X | - |
| RESISTANCE TO SOLDERING HEAT REFLOW: RECOMMENDED TEMPERATURE PROFIL 200°C 150°C 150 | 0111 5111 | | | | | | | | | | - | | | | | |
| REFIOW: RECOMMENDED TEMPERATURE PROFIL 150°C 150° | SULPHUR DIOXIDE | | | | | | | | | | , | | | | X | - |
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