Imperium<sup>™</sup> Cable Assembly

**Inspection Gage** 



Application Tooling Specification Sheet



Order No. 19286-0370

## FEATURES

- Provides a quick indication for cable end proper assembly.
- Hand held gage.
- Hardened tool steel construction.

### SCOPE

The following products are intended for use in this tool. Updates to this list may be found at www.molex.com.

<u>Products</u>: Imperium<sup>™</sup> Receptacle Harness Assembly Kits for 1/0 and 1 AWG cables, 171466 series.

171466 Series Numbers		
Cable Size	Keying	Kit Order Number
1/0	A	171466-9001
1/0	В	171466-9002
1 AWG	A	171466-9101
1 AWG	В	171466-9102

### DESCRIPTION

The Cable Assembly Inspection Gage is used for inspection of an Imperium<sup>™</sup> receptacle terminal that has been crimped to a cable using tool 19286-2000 and an appropriate die set.



# OPERATION

After installing the cable ferrules (tool 62203-0600) and crimping the terminal on the cable (tool 19286-2000) the assembly must fit in the gage openings as shown. These openings are the dimensional limits for the fit of the crimped assembly into the connector housing.

# **Contact Information**

For more information on Molex application tooling please contact Molex at 1-800-786-6539.

Visit our Web site at http://www.molex.com

Release Date: 11-22-13 Revision Date: 07-30-15