APPL I CABL	E STANDARI	D										
OPERATING TEM RANGE		MPERATURE	11 1 3 -25 °C 111 +85 °C 1			IPERATURI	<u> </u>	2> -25 °C TO +60	°C			
RATING	VOLTAGE		125 V AC		OPER	RANGE OPERATING			85 %MAX			
Willing				RANG		GE LICABLE CABLE			OJ //IMIAA			
	CURRENT		0.5 A	IFIO			ONDEL					
		ı		1110/	ATION	5				1		
OONGTRUCTION		TEST METHOD				REQUIREMENTS				QT	AT	
CONSTRUC		T	VIOLET VI								T	
GENERAL EXAMINATION MARKING		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				X	X	
		CONFIRMED VISUALLY.								Х	Х	
ELECTRIC CHARACTER										1 1/		
CONTACT RESISTANCE		USING SOLDER TYPE : 65 mΩ MAX. (SIGNAL)							Х	_		
INSULATION RESISTANCE		100 V DC.				1000 MΩ MIN.				X	-	
VOLTAGE PROOF							NO FLASHOVER OR BREAKDOWN.				Х	
	AL CHARAC											
INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.				INSERTION FORCE : 36 N MAX. WITHDRAWAL FORCE : 3,3 N MIN.				Х	-	
MECHANICAL OPERATION		1000 TIMES INSERTIONS AND EXTRACTIONS. 1) CONTACT RESISTANCE USING IDC TYPE : 70 mΩ MAX. USING SOLDER TYPE : 85 mΩ MAX. 2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.							Х	_		
VIBRATION		FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, 5 min/CYCLES,				1) NO ELECTRICAL DISCONTINUITY OF 10 µs. X — 2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.						
SHOCK		TOTAL 10 CYCLES. 490 m/s ² DIRECTIONS OF PULSE 11 ms							X	<u> </u>		
			AT 3 TIMES FOR 3 DIRECTIONS.							^		
ENV I RONM	ENTAL CHA	RACTER	ISTICS									
DAMP HEAT		TEMPERAT	TEMPERATURE 40 °C, HUMIDITY 90 TO 95 %, FOR 96 h.				1) INSULATION RESISTANCE: 100 MΩ MIN. 2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				-	
RAPID CHANGE OF		TEMP -55 → +5 TO +35 → +85 → +5 TO +35 °C					TACT RES			Х	-	
TEMPERATURE		TIME $30 \rightarrow 5 \rightarrow 30 \rightarrow 5$ min. UNDER 5 CYCLES. $3 \rightarrow 4 \rightarrow 5$					USING IDC TYPE : 70 mΩ MAX. USING SOLDER TYPE : 85 mΩ MAX. 2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.					
CORROSION SALT MIST		EXPOSED AT 5 % SALT WATER, FOR 48 h.				NO HEAVY CORROSION THAT LOSE FUNCTION.				X	<u> </u>	
SOLDERABILITY /1		SOLDERED AT SOLDER TEMPERATURE, 245 ± 5 ℃				MIN. 95 % OF SOLDER IMMERSED AREA				Х	Ι_	
RESISTANCE TO SOLDERING		FOR IMMERSION, DURATION 3 ± 0.5 S. A PROFILE IS SHOWN IN FIG-1, UNDRE 2 CYCLES.				SHALL BE COVERED NEW SOLDER COATING. NO DEFORMATION OR SIGNIFICANT LOOSENESS OF				Х	-	
HEAT THE OPERATION TEMPERATUR			TATURE INCLUDES THE RISE BY CURRENT CARRYING.				CONTACTS.					
2 STORA PRODL FOLLO AFTER 3 EXCLU 4 EXAMI (PLUG	AGE TEMPERATUR JOTS INCLUDING DW THE OPERAT R MOUNTING. JUES CONDUCTOR NATION IS HEL GOOD TYPE)	RE RANGE S RESISTAN RESISTAN RESISTAN RESISTAN RESISTAN RESISTAN RESISTAN RESISTAN	SHOWS STORAGE CONDITION FO MATERIALS. RATURE RANGE FOR STORAGE (OR UNUSE		· ·	220	°C MIN -	PEAK: 259° NA			
COLBUT	.	DECODIDE	ON OF DEVICEOUS	I	DEGLO	MED	L			→HEAT TU		
COUNT 4			ON OF REVISIONS G-E-004287		DESIG MT. IT				CHECKED EJ. WAKATSUK I	12. 0		
REMARK		סוט	D15-E-004287 M1.1			ANU	ADDDO	VED	ı			
I LIIIAINI							APPRO CHEC		AO. SUZUKI RI. TAKAYASU	12. 0 12. 0		
							DEST		MT. ITANO	12.0		
Unless of	herwise so	ecified	ed, refer to JIS C 5402.			DRAWN			MT. ITANO			
						DRAWING NO.			ELC4-127954-00			
						DH80A-37P						
			LECTRIC CO., LTD.		CODE NO.					Λ	1/1	
FORM HDOO11-	2_1								-			