Trimmer Potentiometers



SMD Sealed Type Multi-turn Type PVG5/PV01 Series

PVG5 Series

■ Features

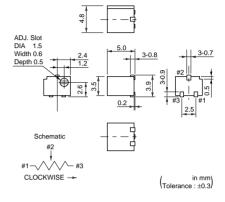
- 1. High resolution resulting from 11-turns design enables precise adjustment.
- 2. 5mm miniature size lead a high density PCB mounting.
- 3. Compatible with VPS reflow soldering method.
- 4. Compatible with ultrasonic cleaning.
- 5. Clutch mechanism prevents excessive wiper rotation.

■ Applications

- 1. Measuring instruments 2. sensors
- 3. CPUs
- 4. Industrial machines

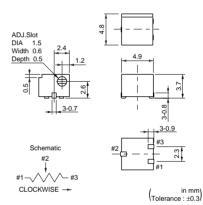








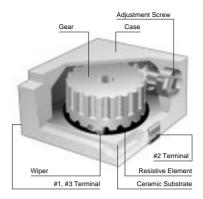
PVG5H



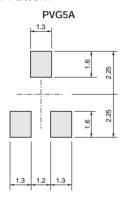
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle) Total Resistance Value		TCR (ppm/°C)
PVG5□100A01	0.25(70°C)	Reflow	11	10ohm ±10%	±200
PVG5□200A01	0.25(70°C)	Reflow	11	20ohm ±10%	±200
PVG5□500A01	0.25(70°C)	Reflow	11	50ohm ±10%	±200
PVG5□101A01	0.25(70°C)	Reflow	11	100ohm ±10%	±200
PVG5□201A01	0.25(70°C)	Reflow	11	200ohm ±10%	±100
PVG5□501A01	0.25(70°C)	Reflow	11	500ohm ±10%	±100
PVG5□102A01	0.25(70°C)	Reflow	11	1k ohm ±10%	±100
PVG5□202A01	0.25(70°C)	Reflow	11	2k ohm ±10%	±100
PVG5□502A01	0.25(70°C)	Reflow	11	5k ohm ±10%	±100
PVG5□103A01	0.25(70°C)	Reflow	11	10k ohm ±10%	±100
PVG5□203A01	0.25(70°C)	Reflow	11	20k ohm ±10%	±100
PVG5□503A01	0.25(70°C)	Reflow	11	50k ohm ±10%	±100
PVG5□104A01	0.25(70°C)	Reflow	11	100k ohm ±10%	±100
PVG5□204A01	0.25(70°C)	Reflow	11	200k ohm ±10%	±100
PVG5□504A01	0.25(70°C)	Reflow	11	500k ohm ±10%	±100
PVG5□105A01	0.25(70°C)	Reflow	11	1M ohm ±10%	±100
PVG5□205A01	0.25(70°C)	Reflow	11	2M ohm ±10%	±100

The blank column is filled with the code of adjustment direction A (top) or H (side).

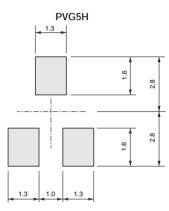
■ Construction



■ Standard Land Pattern



(n mm) Tolerance : ±0.1)



(n mm) Tolerance : ±0.1)

■ Characteristics

Temperature Cycle	ΔTR	±2%
Temperature Gycle	ΔV.S.S.	±1%
Humidity	ΔTR	±2%
- Idiniaity	IR	10Mohm min.
Vibration	ΔTR	±1%
VIDIATION	ΔV.S.S.	±1%
Shock	ΔTR	±1%
SHOCK	ΔV.S.S.	±1%
	ΔTR	±3% or 3ohm max.,
Temperature Load Life		whichever is greater
	ΔV.S.S.	±1%
Low Tamperature Exposure	ΔTR	±1%
Low ramperature Exposure	ΔV.S.S.	±1%
High Tamperature Exposure	ΔTR	±2%
Tilgit Tamperature Exposure	ΔV.S.S.	±1%
Rotational Life (100 cycles)	ΔTR	±3% or 3ohm max.,
		whichever is greater

 $\begin{array}{ll} \Delta TR & : Total \ Resistance \ Change \\ \Delta V.S.S. & : Voltage \ Setting \ Stability \\ IR & : Insulation \ Resistance \end{array}$

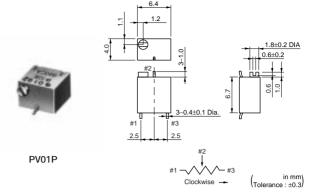
PV01 Series

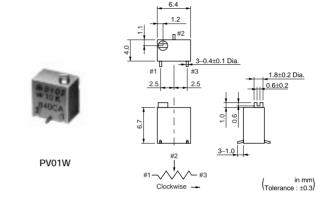
■ Features

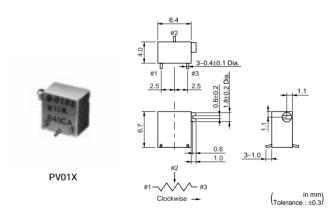
- 1. High resolution, resulting from 12-turns design enables precise adjustment.
- 2. Compatible with VPS reflow soldering method.
- 3. Small size. (6.35x6.35x4.3mm)
- 4. Compatible with ultrasonic cleaning.
- 5. Clutch mechanism prevents excessive wiper rotation.

■ Applications

- 1. Measuring instruments
- 2. Facsimile machines
- 3. CPUs
- 4. PPCs
- 5. Printers
- 6. Sensors







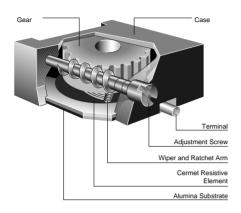
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)	
PV01□100A01	0.25(85°C)	Reflow	12	10ohm ±10%	±100	
PV01□200A01	0.25(85°C)	Reflow	12	20ohm ±10%	±100	
PV01□500A01	0.25(85°C)	Reflow	12	50ohm ±10%	±100	
PV01□101A01	0.25(85°C)	Reflow	12	100ohm ±10%	±100	
PV01□201A01	0.25(85°C)	Reflow	12	200ohm ±10%	±100	
PV01□501A01	0.25(85°C)	Reflow	12	500ohm ±10%	±100	
PV01□102A01	0.25(85°C)	Reflow	12	1k ohm ±10%	±100	
PV01□202A01	0.25(85°C)	Reflow	12	2k ohm ±10%	±100	
PV01□502A01	0.25(85°C)	Reflow	12	5k ohm ±10%	±100	
PV01□103A01	0.25(85°C)	Reflow	12	10k ohm ±10%	±100	
PV01□203A01	0.25(85°C)	Reflow	12	20k ohm ±10%	±100	
PV01□253A01	0.25(85°C)	Reflow	12	25k ohm ±10%	±100	
PV01□503A01	0.25(85°C)	Reflow	12	50k ohm ±10%	±100	
PV01□104A01	0.25(85°C)	Reflow	12	100k ohm ±10%	±100	
PV01□204A01	0.25(85°C)	Reflow	12	200k ohm ±10%	±100	
PV01□254A01	0.25(85°C)	Reflow	12	250k ohm ±10%	±100	

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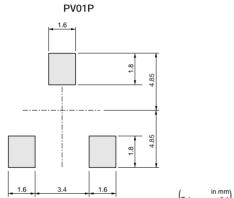
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV01□504A01	0.25(85°C)	Reflow	12	500k ohm ±10%	±100
PV01□105A01	0.25(85°C)	Reflow	12	1M ohm ±10%	±100

The blank column is filled with the code of adjustment direction P (side), $\,$ W (top) or X (rear). Magazine packaging is standard for PV01 series.

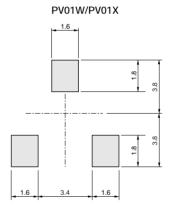
■ Construction



■ Standard Land Dimension



(Tolerance : ±0.1)



(Tolerance : +0.1

■ Characteristics

Tomporatura Cuala	ΔTR	±1%
Temperature Cycle	ΔV.S.S.	±1%
11	ΔTR	±2%
Humidity	IR	100Mohm min.
Vibration (20C)	ΔTR	±1%
Vibration (20G)	ΔV.S.S.	±1%
Charle (100C)	ΔTR	±1%
Shock (100G)	ΔV.S.S.	±1%
Tomporatura Load Life	ΔTR	±2%
Temperature Load Life	ΔV.S.S.	±1%
Law Tanananah ma Funcasana	ΔTR	±1%
Low Tamperature Exposure	ΔV.S.S.	±1%
High Tomporature Evacuure	ΔTR	±2%
High Tamperature Exposure	ΔV.S.S.	±1%
Rotational Life (200 cycles)	ΔTR	±2%

 $\begin{array}{lll} \Delta TR & : Total \ Resistance \ Change \\ \Delta V.S.S. & : \ Voltage \ Setting \ Stability \\ IR & : \ Insulation \ Resistance \end{array}$

PVG5/PV01 Series Notice

■ Notice (Operating and Storage Conditions)

- 1. Store that the temperature is -10 to +40deg. C and the relative humidity is 30-85%RH.
- 2. Do not store in or near corrosive gases.
- 3. Use within six months after delivery.
- 4. Open the package just before using.
- 5. Do not store under direct sunlight.
- 6. The trimmer potentiometer should not be used under the following environmental conditions: If you use the trimmer potentiometer in an environment other these listed below, please consult with Murata factory representative prior to

■ Notice (Rating)

- 1. When using with partial load (rheostat), minimize the power depend on the resistance value.
- The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.
- The maximum input current to a trimmer potentiometer should not exceed (P/R)^1/2 or the allowable wiper current, whichever is smaller.

using.

- (1) Corrosive gaseous atmosphere.
 - (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxie gas, etc.)
- (2) In liquid.
 - (Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere.
- (4) Direct sunlight.
- (5) Static voltage nor electric/magnetic fields.
- (6) Direct sea breeze.
- (7) Other variations of the above.

■ Notice (Soldering and Mounting)

- 1. Soldering
- (1) Standard soldering condition
 - (a) Reflow and flow soldering :

 Refer to the standard temperature profile.
 - (b) Soldering iron:
 - >Temperature of tip 260 deg.C max.

>Soldering time 3sec. max.
>Diameter 2mm dia. max.
>Wattage of iron 30W max.

Before using other soldering conditions than those listed above, please consult with Murata factory representative prior to using. If the soldering conditions are not suitable, e. g., excessive time and/or excessive temperature, the trimmer capacitor may deviate from the specified characteristics.

- (2) Can not be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- (4) Insufficient amounts of solder can lead to insufficient soldering strength on PCB. Excessive amounts of solder may cause the bridging between the terminals.
- 2. Mounting
- (1) Use our standard land dimension. Excessive land area causes displacement due to effect of the

- surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (2) Do not apply excessive force (preferable 9.8N (Ref.; 1kgf) max.), when the trimmer potentiometer is mounted to the PCB.
- (3) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- (4) In chip placers, the recommended size of the cylindrical pick-up nozzle should be outer dimension 4.0mm dia. and inner dimension 2.0mm dia..
- 3. Cleaning
- (1) Isopropyl-alcohol and Ethyl-alcohol are applicable solvent for cleaning. If you use any other types of solvents, please consult with Murata factory representative prior to using.
- (2) The total cleaning time by cold dipping, vaper and ultrasonic washing (conditions as below) method shall be less than 3 minutes.
- (3) For ultra-sonic cleaning, the available condition is as follows.

>Power : 600W (67liter) max.

>Frequency : 28kHz

>Temperature: Ambient temperature
Due to the ultra-sonic cleaning equipment
peculiar self resonance point and the cleaning
compatibility usually depends on the jig
construction and/or the cleaning condition such
as the depth of immersion, please check the

PVG5/PV01 Series Notice



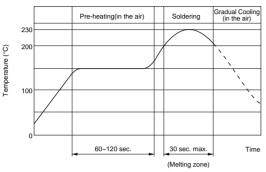
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cleaning equipment to determine the suitable conditions.

If the trimmer potentiometer is cleaned by other

■ Reflow Soldering Standard Profile





damaged.

■ Notice (Handling)

- 1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the below screwdrivers.
 - * Recommended screwdriver for manual adjustment <PVG5 series>

VESSEL MFG.: NO. 9000-1.3x30 (Murata P/N: KMDR130)

<PV01 series>

VESSEL MFG.: NO. 9000-1.8x30 (Murata P/N: KMDR110) We can supply above screwdrivers.

If you place order, please nominate Murata P/N.

■ Notice (Other)

- 1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 2. Murata connot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

2. Don't apply more than 9.8N (Ref.; 1kgf) of twist and stress after mounted onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.

conditions, the trimmer potentiometer may be

- 3. When adjusting with a screwdriver, do not apply excessive force (preferable 4.9N (Ref; 500gf) max.)
- 4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401series").



SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

The following describes trimmer potentiometer testing conducted by Murata Manufacturing Co., Ltd. in accordance with MIL-R-22097 (Military specification for variable resistors, non-wirewound) and MIL-STD-202 (Test methods for electronic and electrical component parts).

No.	Item			Test	Methods			
1	Total Resistance	against a stop. The position measurements on the same This voltage shall be used to Total resistance, Nominal (ohm) 10≦R≦100 100 <r≦1k 100k<r<="" 10k<r≤100k="" 1k<r≦10k="" th=""><th>ning of the coe e device. Use for all subsections laximum Tes Voltage (V) 1.0 3.0 10.0 30.0 100.0</th><th>ontact arm and tele the test voltage quent total resista</th><th>rminal sha specified</th><th>all be the in Table</th><th>and #3) with the contact arm po same for subsequent total resist -1 for total resistance measurem s.</th><th>ance</th></r≦1k>	ning of the coe e device. Use for all subsections laximum Tes Voltage (V) 1.0 3.0 10.0 30.0 100.0	ontact arm and tele the test voltage quent total resista	rminal sha specified	all be the in Table	and #3) with the contact arm po same for subsequent total resist -1 for total resistance measurem s.	ance
		Table-1 Total resistance	e test voltage	e 				
2	Residual Resistance	between the contact arm ar wise limit of mechanical tra	nd the corres	sponding end tern sure the resistand	ninal. The ce betwee	n, position the cor	al travel and measure the resista on the contact arm at the extreme ntact arm and the corresponding rrent of the resistance element is	e clock- end ter-
3	Contact Resistance Variation	adjustment rotor (screw) sh angle(number of turns) for a tact resistance variation is of where the contact arm mov adjustment rotor (screw) sh	all be rotate a total of 6 cobserved at I es from the I all be such t est current us Test c 20 100 4r 2r 100 100 500	d in both direction ycles. Only the last twice in the stermination, on or that the adjustment	ns through st 3 cycles same loca off, the re nt rotor (si ne value g	n 90% of s shall coation, excesistance crew) cot iven in T		ational at a con- nts the nimum to
		Table-2 Test curr	ent for CRV					
4	Temperature Coefficient of Resistance	The trimmer potentiometer Temperature coefficient of $TCR = \frac{R_2 - R_1}{R_1 (T_2 - T_1)} \times 10^6$ $\frac{T_1}{R_1 (T_2 - T_1)} \times 10^6$ $\frac{T_1}{R_1 (T_2 - T_1)} \times 10^6$ $\frac{T_2}{R_1 : Resistance at R_2 : Resistance at R_3 : Resista$	resistance si (ppm/°C) mperature in ture in degre reference te test temper 2 5 -15 ature	degrees celsius es celsius emperature ohm ature in ohm 3 Min. operating temperature	the follow 4* +25		ature (see Table-3) for 30-45 minula. 6 Max. operating temperature	utes.
		Table-3 Test temperatures						
5	Voltage Setting Stability	The wiper shall be set at approximately 40% of the actual effective-electrical rotational angle (number of turn adequate DC test potential shall be applied between the terminal #1 and the terminal #3. The voltage betwee terminal #1 and the terminal #3, and the voltage between the terminal #1 and the terminal #2, shall be meast and applied to the following formula. Voltage setting stability= $\left(\frac{e'}{E} - \frac{e}{E}\right) \times 100$ (%) e: Before test (The voltage between the terminal #1 and the terminal #2) e': After test (The voltage between the terminal #1 and the terminal #2) E: The voltage between the terminal #1 and the terminal #3					en the	

Continued on the following page.



SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

Continued from the preceding page.

No.	Item	Test Methods		
		The trimmer potentiometer shall be subjected to Table-4 temperature for 5 cycles. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 1–2 hours.		
6	Temperature Cycle	Sequence 1 2 3 4 Temp. PV□ series PV22 series PVF2 series -25±3 -55±3 PVF2 series -25±3 +25±2 +150±3 +60±3 +25±2 +60±3 Time (min.) 30 5 max. 30 5 max.		
7	Humidity	1) PVC6, PV12, PV32, PV34 PVM4A B01series The trimmer potentiometer shall be placed in a chamber at a temperature of 40±2°C and a humidity of 90-95% without loading for 250±8 hours. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours. 2) PVF2series The trimmer potentiometer shall be placed in a chamber at 60±2°C and 90-95% without loading for 1000±12 hours. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours 2) PVG3, PVG5, PV01, PV22, PV23, PV36, PV37series The trimmer potentiometer shall be subjected Figure-3 the programmed humidity environment for 10 cycle. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/2 hours. **MIL-STD-202 METHOD 106** **MIL-STD-202 ME		
8	Vibration	1) PV series The trimmer potentiometer shall be vibrated throughout the frequency range at the 20G level. A complete frequency range, 10Hz to 2000Hz and back, shall be made within 15 minutes for a total of 4 sweeps in each of the three axis direction for a total of 12 sweeps. 2) PVF2 series The trimmer potentiometer shall be subjected to vibration at 0.3 inch amplitude. The frequency shall be varied uniformly between the approximate limits of 10 Hz and 55Hz. This motion shall be applied for preiod of 2 hours in each of 3 mutually perpendicular direction (total of 6 hours).		
9	Shock	1) PV series The trimmer potentiometer shall be shocked at the 100G (50G for PV22 and PV23series) level and shall be subjected to 4 shocks in each of the three axis direction for a total of 12 shocks. 2) PVM4A B01series The trimmer potentiometer shall be shocked at the 100G level and shall be subjected to 3 shocks in each of the six axis direction for a total of 18 shocks.		
10	Temperature Road Life	Full rated continuous working voltage not exceeding the maximum rated voltage shall be applied intermittently between the terminal #1 and the terminal #3 of the trimmer potentiometer, 1.5 hours on and 0.5 hours off, for a total of 1000±12 hours, at a temperature of 70±2°C (85±2°C for PV01 and PV37series, 50±2°C for PVF2series). The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.		
11	High Temperature Exposure (Except for PVF2)	The trimmer potentiometer shall be placed in a camber at a temperature of 125±3°C (150±3°C for PV12series) 250±8 hours without loading. The trimmer potentiometer shall be removed from the camber, and maintained at a temperature of 25±5°C for 1 to 2 hours.		
12	Low Temperature Exposure (Except for PVF2 and PVM4A DDD B01)	The trimmer potentiometer shall be placed in a camber at a temperature of -55±3°C for 1 hours without loading. Full rated continuous working voltage not exceeding the maximum rated voltage shall be applied for 45 minutes. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for approximately 24 hours.		

SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

Continued from the preceding page.

No.	Item	Test Methods		
13	Low Temperature Operation (Only for PVF2 and PVM4A DD01)	The trimmer potentiometer shall be placed in a camber at a temperature of -25±3°C (-55±3°C for PVM4A B01series) 48±4 hours without loading. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours		
14	Rotational Life	1)PV series Full rated continuous working voltage not exceeding the maximum rated voltage shall be applied with the circuit shown in the figure. The adjustment rotor (screw) shall be continuously cycled through not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 a minutes maximum for total of 200 cycles. End Terminal Resistor 1 End Terminal End Terminal Resistor 2 End Terminal Figure-4		
		2) PVG3, PVG5series The adjustment rotor (screw) shall be continuously cycled though not less than 90% of effective- electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for a total of 50 (100 for PVG5) cycles, without loading. 3) PVF2, PVM4A B01series The wiper shall be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 100 cycles continuously.		

