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APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C
	VOLTAGE	100 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %
	CURRENT	0.4 A	STORAGE HUMIDITY RANGE	40 % TO 70 %

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).	80 mΩ MAX. (1)	×	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, 1 mA(DC OR 1000Hz)	100 mΩ MAX. (2)	×	
INSULATION RESISTANCE	250 V DC	100 MΩ MIN.	×	
VOLTAGE PROOF	300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	
MECHANICAL CHARACTERISTICS				
INSERTION AND WITHDRAWAL FORCE	MEASURED BY APPLICABLE CONNECTOR.	INSERTION FORCE : 56.0 N MAX. WITHDRAWAL FORCE : 5.2 N MIN.	×	
MECHANICAL OPERATION	50 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE:100 mΩ MAX. (2) ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, 2 hrs IN 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② CONTACT RESISTANCE:100 mΩ MAX. (2)	×	
SHOCK	490 m/s^2, DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ～ 95 %, 96 hrs.	① CONTACT RESISTANCE:100 mΩ MAX. (2) ② INSULATION RESISTANCE:100 MΩ MIN.	×	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15～+35→ +85→+15～+35°C TIME 30 → 2～3 → 30 → 2～3 min 5 CYCLES.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 hrs.	① CONTACT RESISTANCE:100 mΩ MAX. (2) ② NO HEAVY CORROSION.	×	
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 hrs. (TEST STANDARD: JEIDA 38)		×	
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	
	2) SOLDERING IRONS : 360 °C, FOR 5 s		×	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 240°C, FOR IMMERSION DURATION, 3 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
0					

REMARK (1) THIS CONNECTOR'S INITIAL CONTACT RESISTANCE SHALL BE 80 mΩ, BECAUSE OF THE BULK RESISTANCE OF STACKING HEIGHT 16 mm TYPE.
(2) AFTER TEST, THE CHANGE OF THE CONTACT RESISTANCE SHALL BE 20 mΩ MAX.
Unless otherwise specified, refer to JIS C 5402.

APPROVED	HS.OKAWA	05.09.06
CHECKED	HS.OZAWA	05.09.05
DESIGNED	TH.NODA	05.09.05
DRAWN	TH.NODA	05.09.05

Note QT:Qualification Test AT:Assurance Test X:Applicable Test

DRAWING NO. ELC4-150882-21

HRS	SPECIFICATION SHEET	PART NO.	FX8C-80S-SV(91)	
	HIROSE ELECTRIC CO., LTD.	CODE NO.	CL578-0803-8-91	0 1/1

FORM HD0011-2-1