



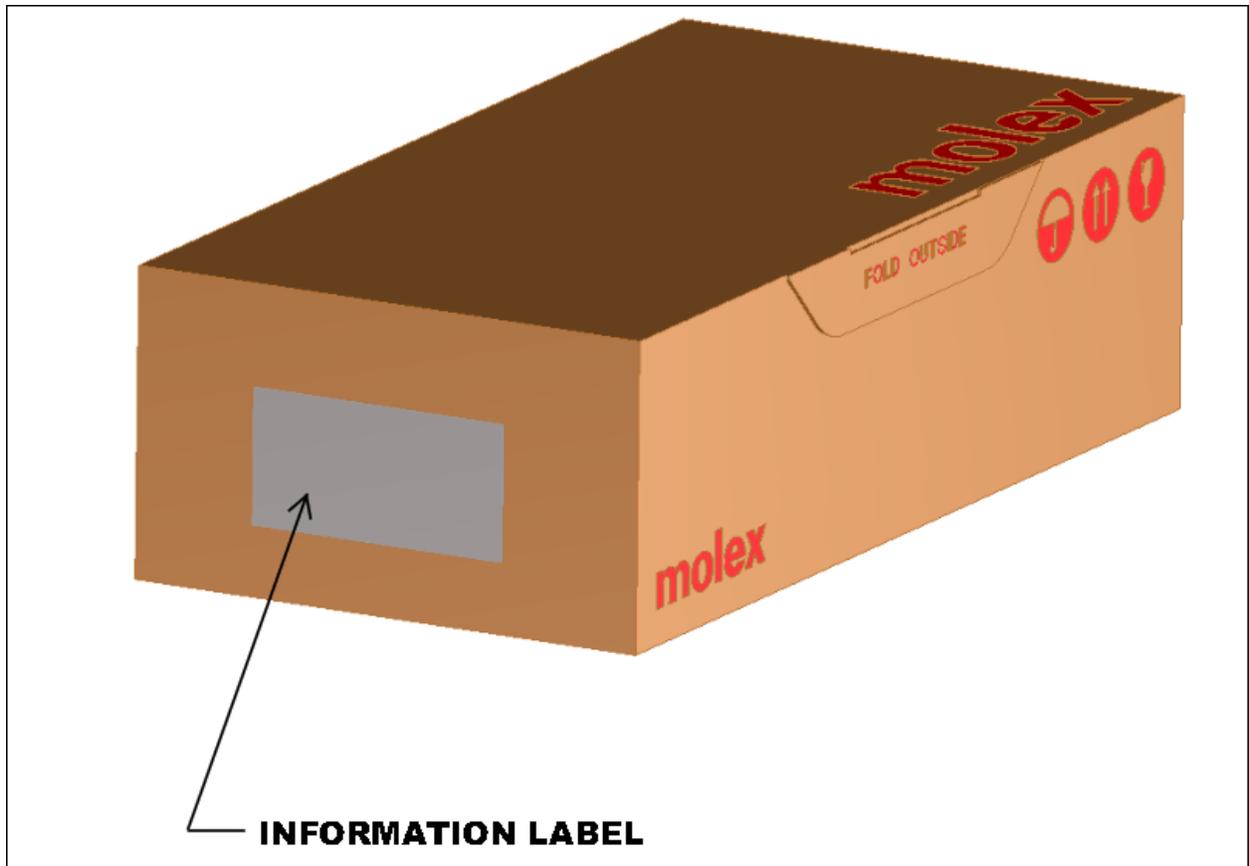
# PACKAGING SPECIFICATION

THE STANDARD PACKAGING CARTONS SHALL CONSIST OF:

PRIMARY CARTON MATERIAL NUMBER 96707-0003 or 96707-1003

OVERALL OUTSIDE DIMENSIONS: LENGTH 381.00mm WIDTH 193.00mm HEIGHT 109.55mm

- 1.) ONE INFORMATION LABEL IS REQUIRED PER PRIMARY CARTON 96707-0003 OR 96707-1003. APPLY LABEL TO LOWER RIGHT SIDE OF THE PRIMARY CARTON (SEE FIGURE 1).
- 2.) PLACE FOAM COLLARS 70180-6617 ON EACH END OF THE PRIMARY CARTON.
- 3.) PRIMARY CARTON WITH FOAM COLLARS TO BE PLACED INTO MASTER CARTON 70180-6616. SECURE MASTER CARTON WITH TAPE ONCE LOADED (SEE FIGURE 1A). STAPLES CAN BE USED TO SET UP MASTER CARTON.
- 4.) ONE INFORMATION LABEL IS REQUIRED PER MASTER CARTON (SEE FIGURE 1A).

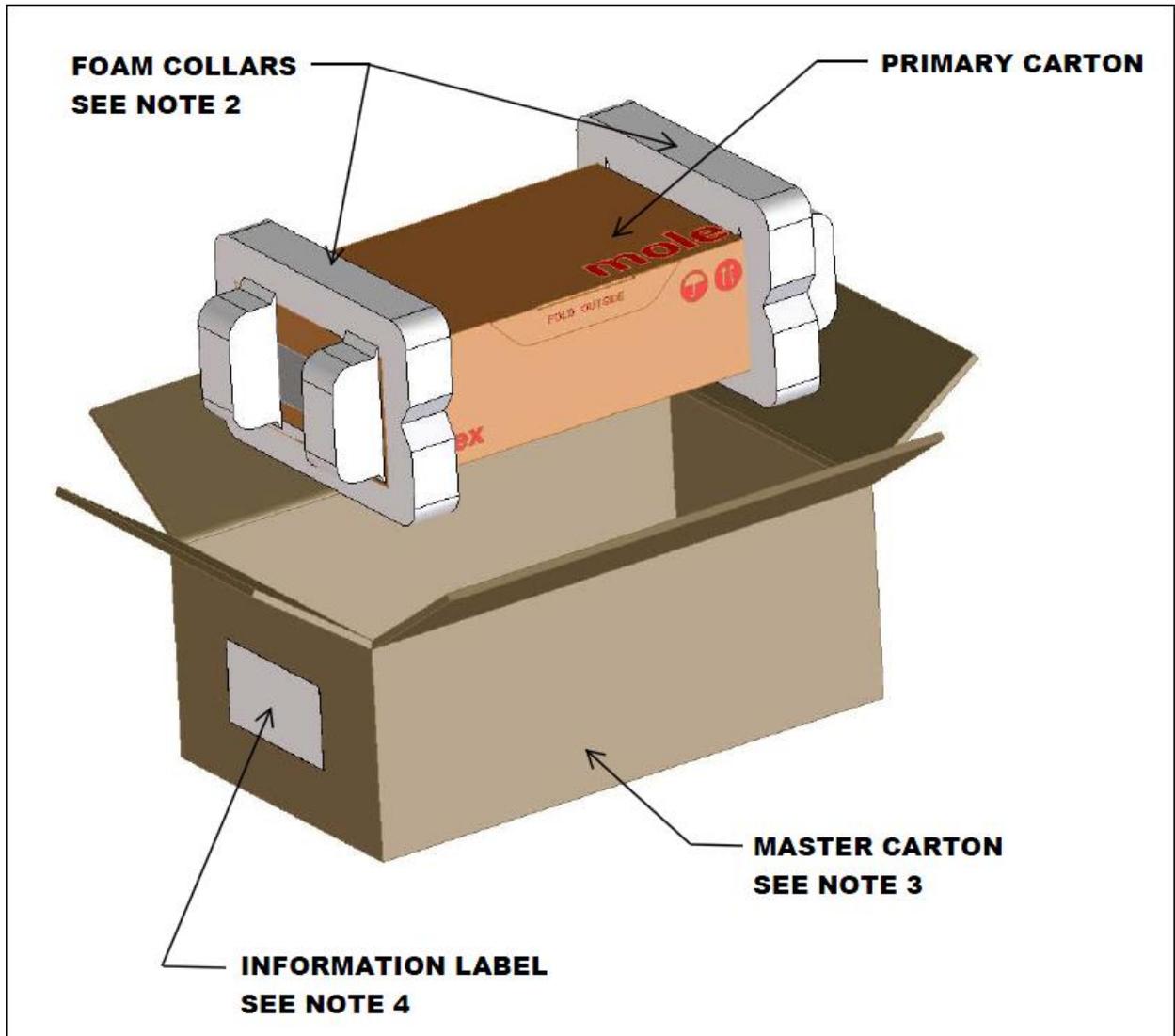


**FIGURE 1**  
PRIMARY CARTON

REVISION: <b>E</b>	ECR/ECN INFORMATION: EC No: <b>UCP2015-0685</b> DATE: <b>2014 / 08 / 15</b>	TITLE: <b>PACKAGING SPECIFICATION STACKED SFP/(+) 2X1 CONNECTOR ASSEMBLIES</b>	SHEET No. <b>1 of 6</b>
DOCUMENT NUMBER: <b>PK-75462-001</b>	CREATED / REVISED BY: <b>DMORGAN</b>	CHECKED BY: <b>BBARKER</b>	APPROVED BY: <b>SMILLER</b>



# PACKAGING SPECIFICATION



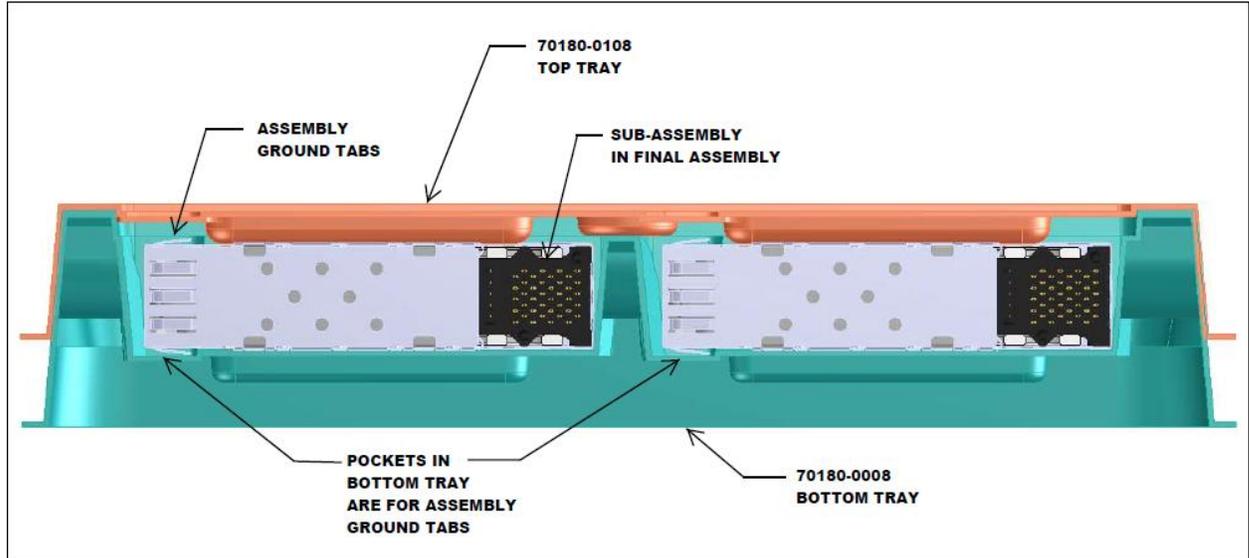
**FIGURE 1A**  
MASTER CARTON

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# PACKAGING SPECIFICATION

THE SFP 2X1 STACKED ASSEMBLIES ARE TO BE PLACED IN THE TRAY POCKETS SO THE ASSEMBLIES ARE RESTING ON THEIR SIDE. THE ASSEMBLIES SHOULD BE PLACED IN THE POCKETS SO THEIR TAILS ARE POINTING IN THE DIRECTION OPPOSITE OF THE FINGER SLOT THAT RUNS ACROSS THE POCKETS AND THE (2) SMALL RIBS ARE IN-BETWEEN THE TAILS. THE GROUND TABS ON THE FRONT OF THE ASSEMBLY SHOULD BE LOCATED IN THE SLOT PROVIDED IN THE POCKET AS SHOWN IN FIGURES 2 AND 2A.



**FIGURE 2**  
TYPICAL TRAY / SFP 2X1 STACKED ASSEMBLY PLACEMENT



**FIGURE 2A**  
TYPICAL TRAY / SFP 2X1 STACKED ASSEMBLY PLACEMENT

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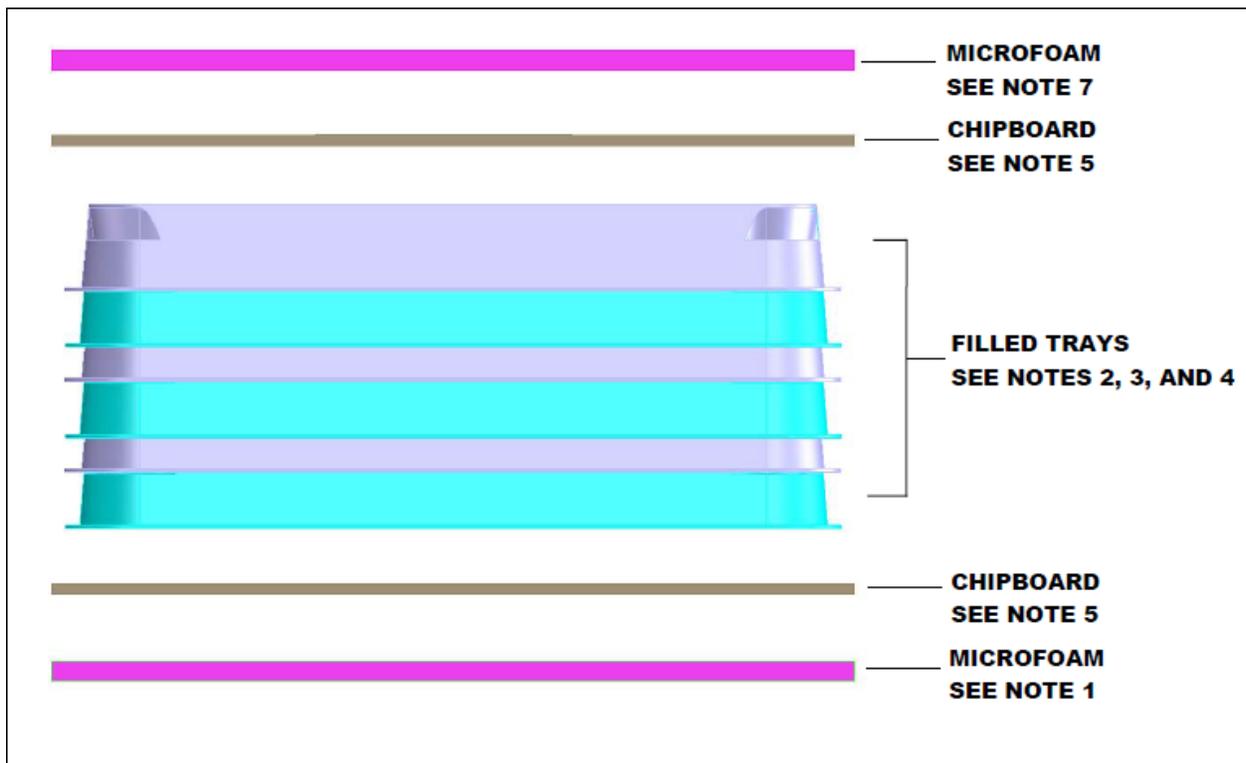


# PACKAGING SPECIFICATION

**PRIMARY CARTON TRAY LOADING REQUIREMENTS REFER TO FIGURE 3.**

**PACKAGING INSTRUCTION NOTES:**

1. ONE SHEET OF MICROFOAM MATERIAL NUMBER 96720-0001 IS TO BE PLACED IN THE BOTTOM OF CARTON.
2. FILLED BOTTOM TRAY 70180-0008 WITH FINAL ASSEMBLIES.
3. ONCE BOTTOM TRAY IS FILLED, SNAP TOP TRAY 70180-0108 ONTO THE BOTTOM TRAY.
4. TRAY STACK TO BE STACKED 3 HIGH (SEE FIGURE 3).
5. ONE SHEET OF CHIPBOARD 96720-0002 TO BE PLACED ON THE TOP TRAY AND THE PART IDENTIFICATION LABEL SHOULD BE PLACED IN THE CENTER OF THE CHIPBOARD ON THE EXPOSED SIDE. ONE SHEET OF CHIPBOARD 96720-0002 TO BE PLACED IN THE BOTTOM OF TRAY STACK (SEE FIGURE 4).
6. STRETCH WRAP 85-25-0001 ENTIRE TRAY STACK AND CHIPBOARD TOGETHER WITH TWO WRAPS MINIMUM IN THE 3 POSITIONS SHOWN IN FIGURE 4.
7. MICROFOAM MATERIAL NUMBER 96720-0001 TO BE PLACED ON TOP OF THE CHIPBOARD. ENOUGH MICROFOAM IS TO BE USED TO FILL THE REMAINDER OF THE CARTON, SO THE TRAYS CANNOT MOVE DURING HANDLING OR SHIPPING.

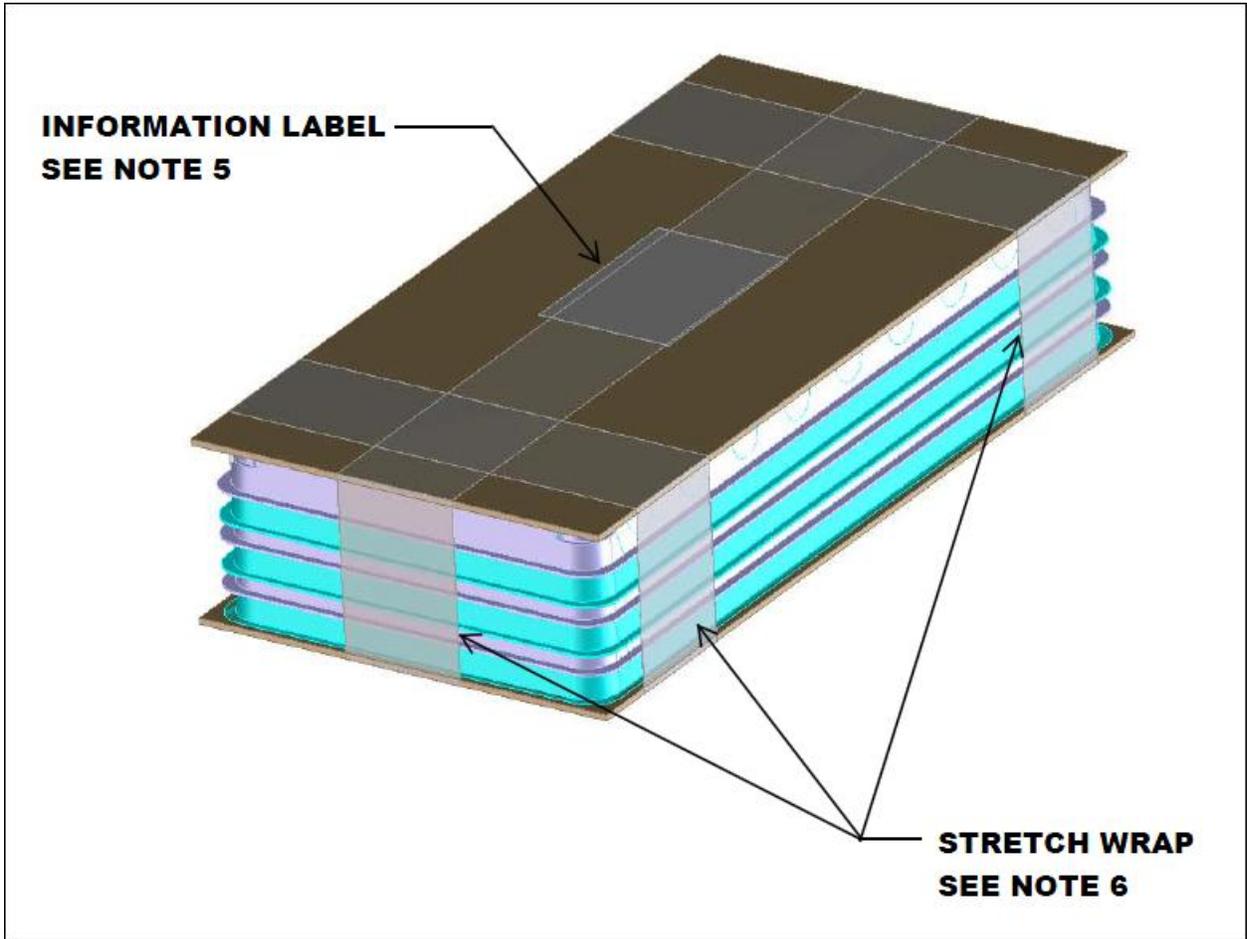


**FIGURE 3**  
TRAY STACKING

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# PACKAGING SPECIFICATION



**FIGURE 4**  
CHIPBOARD LABEL LOCATION

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# PACKAGING SPECIFICATION

## PACKAGING QUANTITY REQUIREMENT PER CARTON

<b>SFP 2X1 STACKED ASSEMBLY NUMBER TIN-LEAD / TIN</b>	<b>SFP 2X1 STACKED ASSEMBLIES PER TRAY</b>	<b>FILLED TRAYS PER PRIMARY CARTON</b>
75462-0001 / 75462-5001	18	54
75640-0001 / 75640-5001	18	54
75640-0002 / 75640-5002	18	54
75640-0003 / 75640-5003	18	54
75640-0004 / 75640-5004	18	54
76044-0001 / 76044-5001	18	54
76044-0002 / 76044-5002	18	54
76044-0003 / 76044-5003	18	54
76064-0001 / 76064-5001	18	54
76090-0001 / 76090-5001	18	54
76090-0002 / 76090-5002	18	54
76090-0003 / 76090-5003	18	54
76100-0001 / 76100-5001	18	54

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