APPLICATION STANDARD PERPETRATIVE MANDER COPRATING PERPETRATIVE MANDER AC 50 V CURRENT 0.3 A SPECIFICATIONS ITEM TEST METHOD REQUIREMENT CONSTRUCTION SPECIFICATIONS ITEM TEST METHOD REQUIREMENT CONSTRUCTION GENERAL EXAMINATION VISUALLY AND BY MEASURING INSTRUMENT ACCORDING TO DRAWING ELECTRICAL CHARACTERISTICS CONTACT RESISTANCE 100 Y DC. 100 MMM. X		COUNT	DESCRIPTION O	F REV	SIONS	BY	CHKD	DATE		COUN	T DESC	RIPTION OF RE	VISIONS	BY	CHKD	DA	TE
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(STEADY STATE) RAPID CHAGE OF TEMPERTURE 55-15-35-85-15-35'C TIME 30-2 2-3 - 30-2 2-3 min. UNDER 5 CYCLES. DRY HEAT EXPOSED AT 85 'C. 96 h. COLD EXPOSED AT 55 'C. 96 h. SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD.JIS C 0990) RESISTANCE TO SOLDERING HEAT REFLOW RECOMMENDED TEMPERATURE PROPILE SMAX 2000C 150°C			****	-				1OF W	oe h		111001	ITACT DECICTAL	NCE: 90 =	O 144.	,	٧	
RAPID CHAGE OF TEMPERTURE -55-15~35- 85-15~35°C TIME 30- 2~ 3 ± 15~35°C TIME 30- 2~ 3 ± 10. 2 ~ 3 ± 10				EXPUSED AT 40±2 °C, 90~95 %, 96 h.							,				^		
TEMPERTURE TIME 30→ 2~ 3→30→ 2~ 3 min. OF PART. DRY HEAT EXPOSED AT EXPOSED AT S5 °C, 96 h. CORROSION SALT MIST EXPOSED AT EXPOSED IN 5 % SALT WATER SPRAY FOR A8 h. SULPHUR DIOXIDE EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD.JIS C 0090) RESISTANCE TO SOLDERING HEAT REFLOW: RECOMMENDED TEMPERATURE, 240°C S5 S MAX SOLDERABILITY SOLDERED AT SOLDER TEMPERATURE, 235 °C FOR IMMERSION DURATION, 2 s. REMARKS DRAWN DESIGNED CHECKED APPROVED RELEASED WILLESS OTERWISE SPECIFIED. REFER TO JIS C 5402 CODE NO. (CLD) CODE NO. (CLD) DRAWING NO. ELC4 - 152626 - 02 CDE NO. CDE NO. CDE NO. CDE NO. (CL 573 - 0648 - 5 - 22 1) CONTACT RESISTANCE: 80 mΩ MAX. X — 2) NO HEAVY CORROSION. AS — 1) CONTACT RESISTANCE: 80 mΩ MAX. X — 2) NO HEAVY CORROSION. AS — 1) CONTACT RESISTANCE: 80 mΩ MAX. X — 2) NO HEAVY CORROSION. AS — 1) CONTACT RESISTANCE: 80 mΩ MAX. X — 2) NO HEAVY CORROSION. X — 2) NO HEAVY CORROSION. AS — 1) CONTACT RESISTANCE: 80 mΩ MAX. X — 2) NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 5 S MAX DO NO HEAVY CORROSION. X — 240°C 100 MAX DO NO HEAVY CORROSION. X — 24	_			TEMPERTURE -55→15~35→ 85→15~35°C													
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