

# **FURUNO GNSS Receiver**

Model **GN-8720** 

# **Hardware Specifications**

(Document No. SE16-410-005-02)



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- QZSS(Japan)
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# **Revision History**

Version	Changed contents	Date
0	Initial release	2016.07.08
	Corrected the description order of GNSS reception capability in Table 2.1.  Added Notes 5) in Chapter 2.  Corrected PU/PD for TXD2 in Table 5.1.	
1	Added Notes for equivalent pull-up/pull-down resistor in Table 6.3. Added Section 6.3.2.	2016.09.30
	Corrected the equivalent circuit for TXD2 in Table 8.1. Updated the reference document in Chapter 15.	
2	Updated Section 6.3.2.	2016.10.07



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# 1 Outline

GN-8720 is a stand-alone, complete GNSS receiver module. Main features are as follows:

- Supports GPS, GLONASS, SBAS, QZSS and Galileo
- Outputs a time pulse (1PPS) synchronized to UTC time
- Software upgrade capability by Flash ROM
- Active Anti-jamming capability to suppress effects of CW jammers
- Multi path mitigation effects
- Works in both Autonomous mode and Assisted mode
- GPS/GLONASS high indoor sensitivity
- Fast TTFF of typically <1 second when in hot and 30 seconds in warm and 33 seconds in cold start conditions
- Available of active and passive antenna
- Low profile, small SMT package reducing the mounting area and mounting cost

# 2 GNSS General Specifications

**Table 2.1 General Specifications** 

Items	Descriptio	n	Notes			
	GPS L1C/A	12				
	GLONASS L1OF3)	10				
GNSS reception	Galileo E1B/E1C <sup>4)5)</sup>	8				
capability <sup>1)2)</sup>	QZSS L1C/A	2				
	SBAS L1C/A	2	PRN number is 120 to 138 of WAAS, MSAS, EGNOS, GAGAN			
GNSS concurrent reception <sup>1)</sup>	GPS, GLONASS, Galileo, QZSS, SBAS	32				
Environment robustness	Active Anti-jamming	8CW				
performance	Multipath Mitigation	•				
Extended Enhanceis	Self assisted for GPS	3 days	- Flash ROM base			
Extended Ephemeris	Server based for GPS	7 days	I lasii Kolvi base			
Data update rate	GNSS	Up to 10Hz				
Serial data format	NMEA <sup>6)</sup>	•				
Senai dala idimal	FURUNO Binary <sup>6)</sup>	•				
Antenna	Active antenna	•				
	Passive antenna	•				
Operational limits	Altitude	18,300m	Based on Wassenaar arrangement			
	Velocity	515 m/s	specification			

- 1) Update rate is 1Hz.
- 2) Satellite systems are selectable from GPS, GLONASS, Galileo, SBAS and QZSS. GPS, GLONASS and/or Galileo are required for positioning.
- 3) When a leap second is inserted during GLONASS only positioning after COLD Start with GLONASS only, positioning may become impossible.
- 4) When a leap second is inserted during Galileo only positioning, the outputted UTC time is one second fast/behind.
- △1 5) GN-8720 was developed based on the Galileo Open Service Signal-In-Space Interface Control Document Issue 1.1 (OS SIS ICD v1.1). Software updates may be required due to change contents of the Galileo OS SIS ICD v1.1.
  - OS SIS ICD, Issue 1.1, September 2010© European Union 2010
  - 6) See the protocol specifications for details.



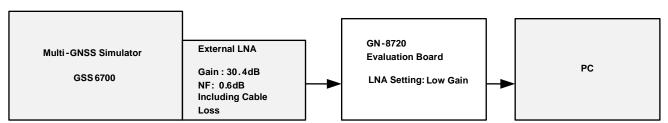
# 3 GNSS General Performance

**Table 3.1 General Performance** 

 $T_A=25$ °C

Items	Descripti	on	Notes			
	Hot Outdoor <sup>1)</sup>	<1 s	These are specified with the measurement			
	Warm Outdoor	30 s	platform shown in Figure 3.1. Simulator			
TTFF	Cold Outdoor	33 s	output level is set to -130 dBm.			
	Hot Indoor	9 s	These are specified with the measurement platform shown in Figure 3.1. Simulator output level is set to -150 dBm.			
	Tracking	-161 dBm	_			
GPS sensitivity <sup>2)</sup>	Hot Acquisition	-161 dBm	_			
GPS Sensitivity	Cold Acquisition	-147 dBm				
	Reacquisition	-161 dBm	_			
	Tracking	-157 dBm	_			
GLONASS sensitivity <sup>2)</sup>	Hot Acquisition	-157 dBm	_			
GLONASS SENSITIVITY	Cold Acquisition	-143 dBm	These are specified with the measurement			
	Reacquisition	-157 dBm	platform shown in Figure 3.1.			
	Tracking	-145 dBm	_			
Galileo sensitivity <sup>2)</sup>	Hot Acquisition	-135 dBm	_			
Gailleo Serisitivity	Cold Acquisition	-135 dBm	_			
	Reacquisition	-135 dBm	_			
QZSS sensitivity <sup>2)</sup>	Tracking	-146 dBm	_			
SBAS sensitivity <sup>2)</sup>	Tracking	-138 dBm				
			GPS only			
	Horizontal Outdoor -	2.5m CEP	Open sky 24 hours with recommended antenna			
<b>-</b> 3)	rionzoniai Odidooi -		GPS, GLONASS and SBAS			
Position accuracy <sup>2)</sup>		2.0m CEP	Open sky 24 hours with recommended antenna			
	Horizontal Indoor	19m CEP	These are specified with the measurement platform shown in Figure 3.1. Simulator output level is set to -150 dBm.			
PPS accuracy <sup>2)</sup>	1σ	10 µs	Open sky, static with recommended antenna			

- 1) Time to fix from the Hot start command input at fixsession off state when GPS is used in position fix.
- 2) Update rate is 1Hz.



**Figure 3.1 Measurement Platform** 



# 4 Functional Overview

GN-8720 is a stand-alone, complete GNSS receiver module that can provide accurate GNSS PVT (Position, Velocity & Time) information through serial communication channel. The key device inside is *eRide*OPUS 7, the latest monolithic GNSS receiver chip that contains ARM9<sup>TM</sup> processor for signal tracking and processing, high performance integrated LNA, PLL Synthesizer, Down-converter, ADC and DSP. GN-8720 also contains Flash ROM for firmware and data storage, TCXO for reference clock, 32 kHz crystal for RTC (Real time clock), L1 band SAW filter and power-on reset circuit. The block diagram is shown in Figure 4.1.

GN-8720 has power-on reset function inside. It detects VCC input voltage, and sets internal power-on reset signal (POR\_N) to logic L when the voltage is lower than power-on reset threshold voltage shown in Table 6.4. GN-8720 also has external reset signal input, RST\_N, which allows to force GN-8720 reset by external control. RST\_N and POR\_N are Wired-OR to create internal reset signal for initializing whole module.

FLNA pin has a special function to configure LNA gain. In case this pin is connected to VCC, internal LNA is set to low gain mode. And in case of no connection (open), high gain mode is selected. So for active antenna, this pin should be connected to VCC, and for passive antenna open.

ANT\_DET0/ANT\_DET1 pins are used to feed the status of active antenna connection to ARM<sup>TM</sup> subsystem from the antenna current detection circuit placed outside of GN-8720. These signals can show three (3) states of antenna connection; normal, open (low current) and short (high current). For details, please refer "FURUNO GPS/GNSS Receiver 86/87 series User's Design Guide (SE13-900-001)".

Reserved pins have pull-up or pull-down resistors inside adequately, so please do not connect anything.

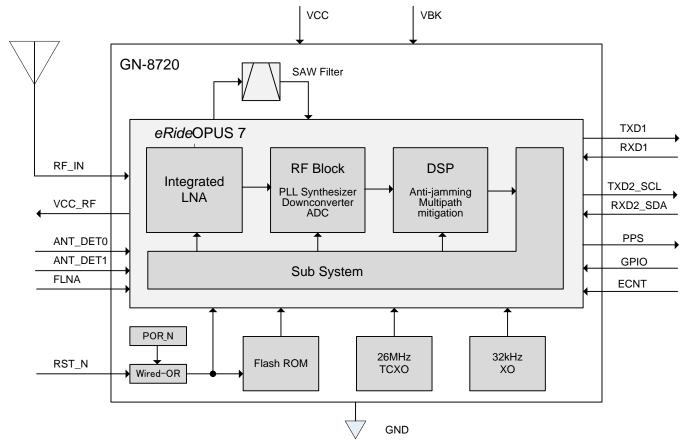


Figure 4.1 Block Diagram



# 5 I/O Signal Description

Table 5.1 I/O Signal Description

#	Pin Name	Туре	PU/PD <sup>1)</sup>	Description
1	RESERVED	-	-	Do not connect anything
				LNA gain select pin
2	FLNA	Digital Input	Pull-down	Logic L (leave open) : High Gain
				Logic H (connect to VCC) : Low Gain
3	PPS	Digital Output	Pull-down	PPS output pin
	FFS	Digital Output	r ull-down	Do not pull-up externally <sup>2)</sup>
4	RESERVED	-	-	Do not connect anything
_ 5	ANT_DET1	Digital Input	Pull-up	- Antenna detection input pins <sup>3)</sup>
6	ANT_DET0	Digital Input	Pull-up	Antenna detection input pins
_ 7	RESERVED	-	-	Do not connect anything
		Digital		External reset signal input pin
8	RST_N	Digital Input/Output	Pull-up	Logic L : Reset
		mpar Oatpat		Logic H (Open) <sup>4)</sup> : Normal operation
9	VCC_RF	Power Output	-	Power supply output pin for active antenna
10	GND	-	-	Ground
_11	RF_IN	Analog Input	-	GNSS signal input pin
12	GND	-	-	Ground
_13	GND	-	-	Ground
_14	RESERVED	-	-	Do not connect anything
15	RESERVED	-	-	Do not connect anything
				Do not pull-up externally <sup>2)</sup>
16	RESERVED	-	-	Do not connect anything
17	RESERVED	- Distinct Instit	- D. II	Do not connect anything
18	RXD2	Digital Input	Pull-up	UART2 reception port
19	TXD2	Digital Output	Pull-up <sup>Δ</sup>	1 UART2 transmission port
20	TXD1	Digital Output	- D. II	UART1 transmission output pin
_21	RXD1	Digital Input	Pull-up	UART1 reception input pin
22	VBK	Power Input	-	Backup power supply input pin Leave open if battery backup function is not used
23	VCC	Power Input	-	Main power supply input pin
24	GND	-	-	Ground
	0.15			

- 1) Pull-up and pull-down resistor values are shown in Table 6.3.
- 2) These pins have pull-down resistors inside to ensure power-on configuration, so it is prohibited to connect any pull-up resistor at the outside of the module.
- 3) For details, see FURUNO GPS/GNSS Receiver 86/87 series User's Design Guide (SE13-900-001).
- 4) RST\_N is Wired-OR with internal power-on reset (POR\_N) signal, so please drive with open-drain or open-collector device.



# 6 Electrical Characteristics

# 6.1 Absolute Maximum Rating

The lists of absolute maximum ratings are specified over operating case temperature shown in Table 7.1. Stresses beyond those listed under those range may cause permanent damage to module.

**Table 6.1 Absolute Maximum Rating** 

Items	Symbol	Min.	Max.	Unit	Notes
Supply voltage	$V_{CC\_ABS}$	-0.3	4.0	V	
Backup supply voltage	$V_{BK\_ABS}$	-0.3	4.0	V	
Digital input (DI) voltage	-	-0.3	4.0	V	
Digital output (DO) current	-	-	±7	mA	
VCC_RF output current	I <sub>CC_RF_ABS</sub>		150	mA	
DE IN Secret a success			-20	dBm	at 1575.42MHz & 1602MHz
RF_IN input power (High Gain mode)	$P_{RFINH\_ABS}$		1	dBm	at 900MHz
(riigir Gairi mode)			1	dBm	at 1800MHz
DE INC.			-5	dBm	at 1575.42MHz & 1602MHz
RF_IN input power (Low Gainmode)	P <sub>RFINL_ABS</sub>		0	dBm	at 900MHz
(Low Gaillinode)	_		-1	dBm	at 1800MHz



# 6.2 Power Supply

# **Table 6.2 Power Supply Characteristics**

T<sub>A</sub>=25°C, unless otherwise stated

Items	Symbol	Min.	Тур.	Max.	Unit	Notes
Supply voltage to VCC	V <sub>CC</sub>	3	3.3	3.6	V	
Backup supply to VBK	$V_{BK}$	1.4	-	3.6	V	
Rising slew rate of VCC	$V_{CC\_SR}$	-	-	3.6x10 <sup>4 1)</sup>	V/s	See Figure 6.1
Rising slew rate of VBK	$V_{BK\_SR}$	3.6	-	3.6x10 <sup>4 1)</sup>	V/s	See Figure 6.1
Output voltage from VCC_RF	$V_{CC\_RF}$	V <sub>CC</sub> -0.2	-	V <sub>CC</sub>	V	I <sub>CC RF</sub> =100mA
VCC current concumption	I <sub>CCAL</sub>	-	60	108	mΑ	Full search @T <sub>A</sub> =85°C
VCC current consumption Low Gain mode (FLNA: High)	I <sub>CCTL</sub>	-	54.5	-	mA	Tracking satellite outdoor @-130dBm signal level
VCC current concumption	I <sub>CCAH</sub>	-	67.5	115.5	mΑ	Full search @T <sub>A</sub> =85°C
VCC current consumption High Gain mode (FLNA: Open)	Ісстн	-	62	-	mA	Tracking satellite outdoor @-130dBm signal level
VBK current consumption at back up	I <sub>BKN</sub>	-	9	20	μΑ	V <sub>CC</sub> =0V
VBK current consumption at normal operation)	I <sub>BKB</sub>	-	0.4	2	μΑ	V <sub>CC</sub> =3.3V

#### Notes:

1) When the rising slew rate of VCC and VBK is more than 3.6x10<sup>4</sup> V/s, the internal ESD protection circuit turns on during the voltage rising and the inrush current of the power supply may be increased. However, it does not cause damage to the module.

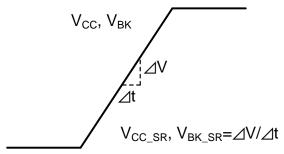


Figure 6.1 Rising Slew Rate



### 6.3 Interface

# 6.3.1 Interface Signal

**Table 6.3 Interface Signal** 

Items	Symbol	Min.	Тур.	Max.	Unit	Notes
Logic L input voltage	V <sub>IL</sub>	-	-	0.8	V	
Logic H input voltage	$V_{IH}$	2.0	-	-	V	
Hysteresis voltage	$V_{hst}$	0.31	-	-	V	
Logic L output voltage	$V_{OL}$	-	-	0.4	V	@ I <sub>OL</sub>   = 2mA
Logic H output voltage	V <sub>OH</sub>	2.4	-	-	V	@ I <sub>OH</sub>   = 2mA
Equivalent pull-up resistor	$R_{PU}$	29	41	62	kΩ	@V <sub>I</sub> = 3.3V △1
Equivalent pull-down resistor	$R_{PD}$	30	44	72	kΩ	@V <sub>I</sub> = 0V △1

# 6.3.2 Precaution on Using the Input Pin with Pull-up Resistor △1

If the input pin with a pull-up resistor (5.ANT\_DET1, 6.ANT\_DET0, 8.RST\_N, 18.RXD2, 21.RXD1) is connected to a signal source through an in-series resistor  $R_{in}$  (that includes the output impedance of the signal source),  $R_{in}$  must be less than or equal to 180 $\Omega$ .

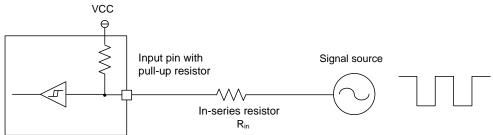


Figure 6.2 Precaution on Using the Input Pin with Pull-up Resistor



#### 6.4 Reset

#### 6.4.1 Internal Power-on Reset

GN-8720 contains internal power-on reset circuit which detects VCC voltage and creates POR\_N (power-on reset) signal for initializing module. Table 6.4 shows the threshold voltages to detect and create POR\_N signal.

**Table 6.4 Power-on Reset Voltage** 

Items	Symbol	Min.	Тур.	Max.	Unit	Notes
Power On Reset threshold voltage (rising)	$V_{RTH\_POR}$	-	-	3.0	V	
Power On Reset threshold voltage (falling)	$V_{FTH\_POR}$	2.7	-	-	V	

#### 6.4.2 External Reset

In most cases, it is not required to drive external reset input (RST\_N) pin. However, if it is needed to force being in reset state externally for e.g. synchronizing reset state with application circuitry, RST\_N can be used for this purpose. RST\_N should be driven by open-drain or open-collector device for avoiding any collision with internal power-on reset driver.

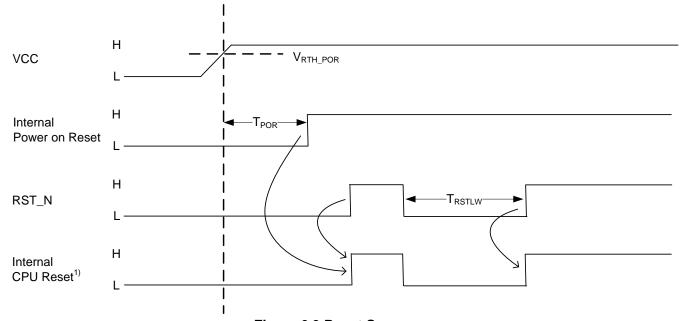


Figure 6.3 Reset Sequence

**Table 6.5 Reset Sequence** 

Items	Symbol	Min.	Max.	Unit	Notes
Internal power on reset released time after VCC reaches V <sub>RTH_POR</sub>	T <sub>POR</sub>	150	250	ms	
Reset pulse width	$T_{RSTLW}$	300	-	ms	

# Notes:

1) CPU reset is released when both the internal power on reset and the external reset (RST\_N) are released.



# 6.5 UART Wake-up Timing after Reset

# 6.5.1 Without External Reset

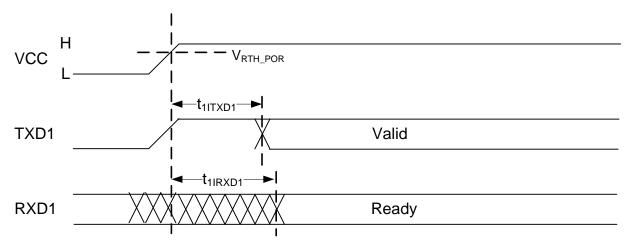


Figure 6.4 UART Wake-up Timing after V<sub>RTH\_POR</sub>

Table 6.6 UART Wake-up Timing after  $V_{\text{RTH\_POR}}$ 

Items	Symbol	Min.	Max.	Unit	Notes
Time delay from VCC reaches V <sub>RTH_POR</sub> to TXD1 valid	t <sub>1ITXD1</sub>	-	400	ms	
Time delay from VCC reaches V <sub>RTH_POR</sub> to RXD1 ready	t <sub>1IRXD1</sub>	-	600	ms	

### 6.5.2 With External Reset

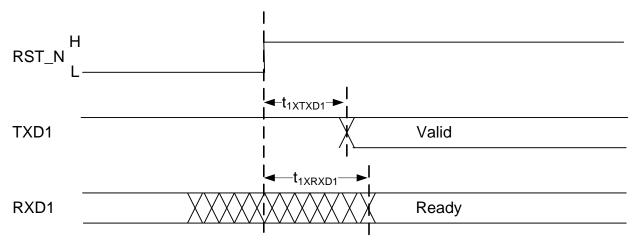


Figure 6.5 UART Wake-up Timing after RST\_N

Table 6.7 UART Wake-up Timing after RST\_N

Items	Symbol	Min.	Max.	Unit	Notes
Time delay from RST_N set to H to TXD1 valid	t <sub>1XTXD1</sub>	-	200	ms	
Time delay from RST_N set to H to RXD1 ready	t <sub>1XRXD1</sub>	-	400	ms	



# 6.5.3 Baud Rate Setting

The UART inside GN-8720 can handle various baud rate serial data shown in Table 6.8. The baud rate clock is created from 71.5 MHz system clock, hence it has some deviation errors against ideal baud rate clock as shown in Table 6.8.

**Table 6.8 Baud Rate vs. Deviation Error** 

Baud rate [bps]	Deviation error [%]
4800	+0.00
9600	+0.11
19200	-0.11
38400	+0.32
57600	-0.54
115200	-0.54
230400	+2.08
460800	-3.02

# 6.6 Recommended GNSS Antenna

### 6.6.1 Active Antenna

**Table 6.9 Recommended Active Antenna** 

Items	Min.	Тур.	Max.	Unit	Notes
GPS center frequency	-	1575.42	-	MHz	2.046 MHz bandwidth
GLONASS center frequency	-	1602	-	MHz	9 MHz bandwidth
Antenna element gain	0	-	-	dBi	
Amplifier gain1	10 - 35 <sup>1)</sup> dB	dB	Including cable loss		
Ampilier gairr	10	-	30	uБ	High Gain mode (FLNA: Open)
Amplifier gain2	15	15 50 <sup>1</sup> ) dB	50 <sup>1)</sup> dB	Including cable loss	
Ampliner gamz	13	_	30	uБ	Low Gain mode (FLNA: High)
Amplifier NF	-	1.5	3	dB	Including cable loss
Impedance	-	50	-	Ω	
VSWR	-	-	2	-	

#### Notes

#### 6.6.2 Passive Antenna

**Table 6.10 Recommended Passive Antenna** 

Items	Min.	Тур.	Max.	Unit	Notes
GPS center frequency	-	1575.42	-	MHz	2.046 MHz bandwidth
GLONASS center frequency	-	1602	-	MHz	9 MHz bandwidth
Antenna element gain	0	-	-	dBi	FLNA: Open
Impedance	-	50	-	Ω	
VSWR	-	-	2	-	

<sup>1)</sup> For best jammer resistance (and lower power consumption) use 10 dB lower gain than the max gain.



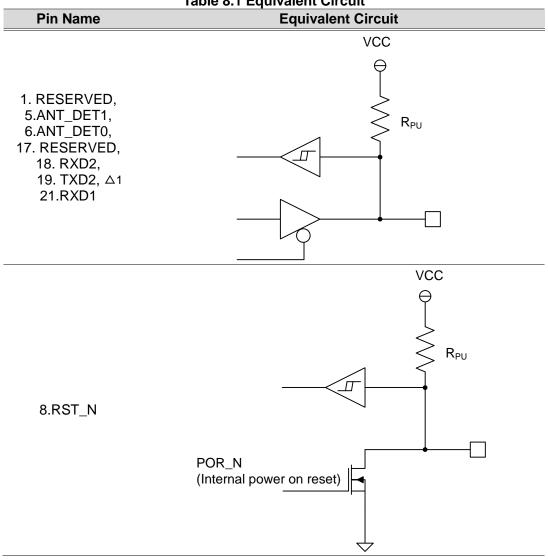
# **Environmental Specifications**

**Table 7.1 Environmental Specifications** 

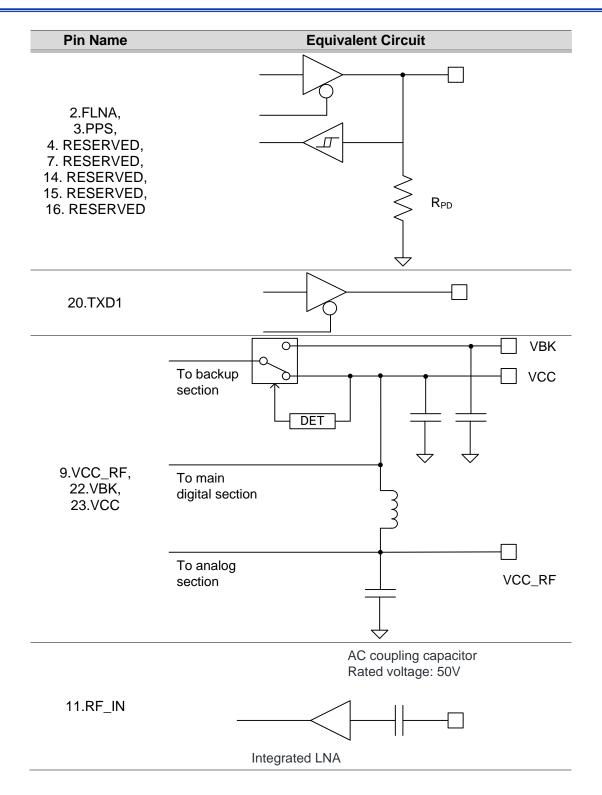
Items	Specification	Unit	Notes
Operating temperature	-40 to +85	°C	
Storage temperature	-40 to +85	°C	
Operation humidity	85 (MAX)	%R.H	T <sub>A</sub> = 60°C, No condensation

# **Equivalent Circuit**

**Table 8.1 Equivalent Circuit** 









# 9 Mechanical Specifications

# 9.1 Package Dimension

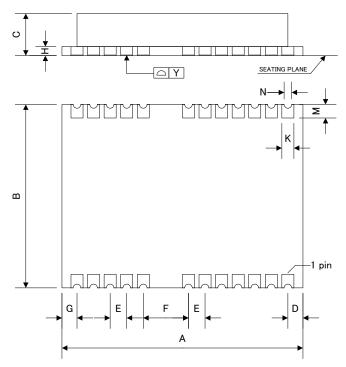


Figure 9.1 Package Dimension

**Table 9.1 Package Dimension** 

	Min. [mm]	Typ. [mm]	Max. [mm]
Α	15.8	16.0	16.2
В	12.0	12.2	12.4
С	2.6	2.8	3.0
D	0.9	1.0	1.1
Е	1.0	1.1	1.2
F	2.9	3.0	3.1
G	0.9	1.0	1.1
Н	-	0.6	-
K	0.7	0.8	0.9
М	0.8	0.9	1.0
N	0.4	0.5	0.6
Y <sup>1)</sup>	-	- -	0.1

# Notes:

1) The height of the terminals to the mounting surface

# 9.2 Electrode

Electrode Material: Cu

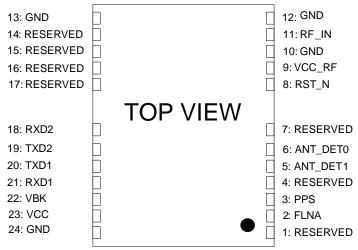
Metallic Finishing: Electroless gold flashing (Au: 0.03  $\mu$  and over Ni: 3  $\mu$  and over)

# 9.3 Weight

1.01g (TYP)



### 9.4 Pin Position List



**Figure 9.2 Pin Position List** 

# 10 Reference Design

### 10.1 Recommended Land Pattern

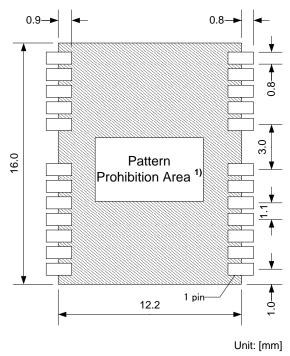


Figure 10.1 Recommended Land Pattern

#### Notes:

1) At the bottom of the module, there are some signal lines and via holes. For avoiding any signal shortage, please do not put any signal line nor via hole at the part of the user's board where is facing to the bottom of the module.



# 10.2 Example of Connection

#### 10.2.1 With Active Antenna

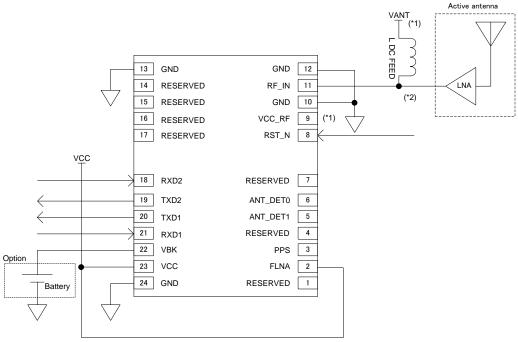


Figure 10.2 Example of Connection (with Active Antenna)

- 1) VCC\_RF, power supply output pin, can be used for VANT. However, when the signal line which the VANT voltage is superposed is short-circuited, the VCC\_RF output current may exceed the absolute maximum rating I<sub>CC\_RF\_ABS</sub>. Therefore, it is recommended to implement an over current protection circuit for preventing an over current.
- 2) In case of using an external antenna, it is recommended to implement the ESD protection with an ESD protection diode or a  $\lambda/4$  short stub for preventing excessive stress to the RF\_IN pin. Please refer "FURUNO GPS/GNSS Receiver 86/87 series User's Design Guide (SE13-900-001)" about the  $\lambda/4$  short stub.



# 10.2.2 With Passive Antenna

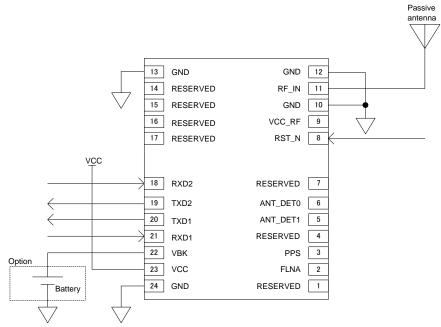
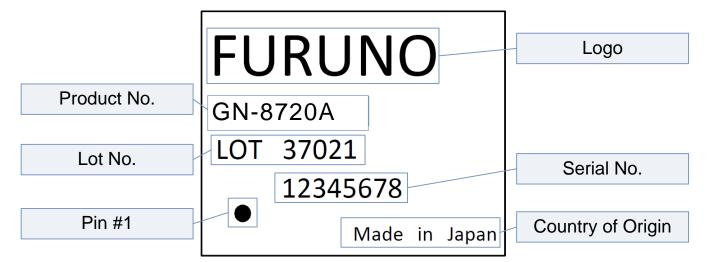


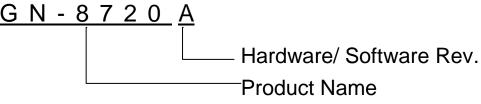
Figure 10.3 Example of Connection (with Passive Antenna)



# 11 Marking



(1) Logo FURUNO (2) Product No. GN-8720A



(3) Lot No. LOT 37021

Japan

#	Code	Description
а	LOT	"LOT"
b	3	Year (last digit of the year number: 2015=5)
С	7	Month (1 to 9, X, Y, Z)
d	02	Date (01 to 31)
е	1	Internal control number

(4) Serial No. 12345678 Individual unique number

(5) Country of origin

(6) Pin 1 symbol



# 12 Handling Precaution

The section especially describes the conditions and the requests when mounting the product.

Surface mount products like this may have a crack when thermal stress is applied during surface mount assembly after they absorb atmospheric moisture. Therefore, please observe the following precautions:

- (1) This product contains semi-conductor inside. While handling this, be careful about the static electrical charge. To avoid it, use conductive mat, ground wristband, anti-static shoes, ionizer, etc. as may be necessary.
- (2) Try to avoid mechanical shock and vibration. Try not to drop this product.
- (3) When mounting this product, be aware of the location of the electrode.
- (4) This product should not be washed.
- (5) The reflow conditions are as shown in chapter 14. The reflow can be done twice at most.
- (6) Surface mount products like this may have a crack when thermal stress is applied during surface mount assembly after they absorb atmospheric moisture. Therefore, please observe the following precautions:
  - This moisture barrier bag may be stored unopened 12 months at or below 30°C/90%RH.
  - ② After opening the moisture bag, the packages should be assembled within 1 week in the environment less than 30°C/60%RH.
  - If, upon opening, the moisture indicator card in the bag shows humidity above 30% or the expiration date has passed, they may still be used with the addition of a bake of 24 hours at 125°C. Caution: If the packing material is likely to melt at 125°C, heat-proof tray or aluminum magazine etc. must be used for high temperature.
  - 4 Expiration date: 12 months from the sealing date.
- (7) This module includes a crystal oscillator. It may not be able to maintain the characteristic under the vibrating condition, windy and cold conditions and noisy conditions. Please evaluate the module on ahead, if it may be used under these conditions.



# 13 Solder Profile

### 13.1 Reflow Profile

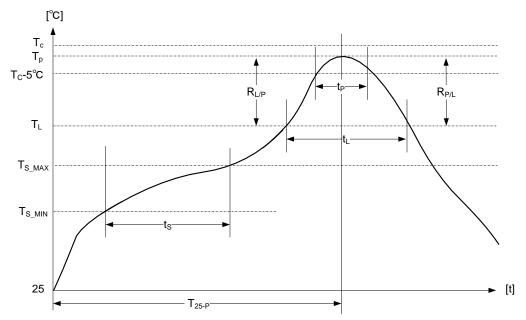


Figure 13.1 Condition of Reflow (Based on IPC/JEDEC J-SED-020D)

Table 13.1 Condition of Reflow (Pb-free)

Item	Symbol	Condition	Notes
Preheat/Soak Minimum Temperature	T <sub>S-MIN</sub>	150°C	
Preheat/Soak Maximum Temperature	T <sub>S-MAX</sub>	200°C	
Preheat/Soak Time from T <sub>S-MIN</sub> to T <sub>S-MAX</sub>	t <sub>S</sub>	60 to 120 s	
Ramp-up rate T <sub>L</sub> to T <sub>P</sub>	$R_{L/P}$	3°C/s (Max)	
Liquidus Temperature	$T_L$	217 to 220°C	
Time maintained above T <sub>L</sub>	$t_{L}$	60 to150 s	
Specified classification temperature	$T_C$	260°C	
Time within 5°C of T <sub>C</sub>	t <sub>P</sub>	30 s	Tolerance for t <sub>p</sub> is defined as a user maximum
Ramp-down rate T <sub>L</sub> to T <sub>P</sub>	$R_{P/L}$	6°C/s (Max)	
Time from 25°C to peak temperature	T <sub>25-P</sub>	8 min. (Max)	

- Please reflow according to Figure 13.1 and Table 13.1.
- Recommended temperature reflow profile pattern is lead free.
- Recommended atmosphere in chamber is Nitrogen.
- Oxygen density level is less than 1500 ppm.
- Profile temperature should be measured on top of the shielding case.
- Package condition except IPC/JEDEC J-STD-020D needs pre-baking.
- If customer should change to reflow profile from what we recommend due to temperature condition inside of reflow chamber. Please inquire us for impact on the following items.
  - · Soldering of module pad on customer's board and our module
  - · Solder re-melting of components mounted on our module



Table 13.2 shows the moisture sensitivity level and number of reflow for assembly at user side.

Table 13.2 Moisture Sensitivity Level, Number of Reflow for Assembly at User Side

Item	Condition
Moisture Sensitivity Level	3
Number of reflow for assembly at user side	2

# 13.2 Precaution about Partial Heating with the Way except Reflow

If the internal temperature when the product is heated partially with, for example, like a soldering iron, hot air and light beam welder exceeds 215 degree, the internal wiring may be disconnected by thermal stress.

# 14 Special Instruction

# 14.1 Electronic Component

Components in GN-8720 module such as chip resistors, capacitors, memories and TCXO are planned to be purchased from multiple manufacturers/vendors according to FURUNO's procurement policy. So it is possible that multiple components from multiple manufacturers/vendors could be used even in the same production lot.

#### 14.2 RoHS

GN-8720 complies with RoHS directives.

### 15 Reference Documents

- FURUNO 86&87Module Package Specifications (SE13-600-024)
- FURUNO 86/87 Module Reliability Test (SE16-600-012) △1
- FURUNO GPS/GNSS Receiver 86/87 series User's Design Guide. (Document No. SE13-900-001)