

"If any part of the loop should open (become disconnected or have out of limit resistance). the circuit will go into the alarm state" [ref TR20.20], nonetheless, due to the redundancy inherent in the dual wire wrist strap design, the operator will continue to be grounded via the second intact wire.

Per ESD Handbook ESD TR20.20 section 5.3.9.2.2 Dual Conductor Resistance Continuous Monitors, "This type of monitor is used with a two wire (dual conductor) wrist strap. The wrist strap assembly consists of a two-wire ground cord and a wristband that has two isolated halves. When a person is wearing the wrist strap properly, the monitor measures the loop resistance consisting of one wire of the ground cord, one-half of the wristband, the person's skin, the second half of the wristband, and a second wire in the ground cord. If any part of the loop should open (become disconnected or have out of limit resistance), the circuit will go into the alarm state.

ESD Handbook ESD TR20.20 paragraph 5.3.2.4.4 Test Frequency "Because wrist straps have a finite life, it is important to develop a test frequency that will guarantee integrity of the system. Typical test programs recommend that wrist straps that are used daily should be tested daily. However, if the products that are being produced are of such value that knowledge of a continuous, reliable ground is needed, and then continuous monitoring should be considered or even required"

Continuous Monitors pay for themselves improving quality, productivity, eliminating wrist strap daily testing and test result logging. Per ANSI/ESD S1.1 section 6.1.3 Frequency of Functional Testing "Daily [Wrist Strap] testing may be omitted if constant monitoring is used."

Improve wrist strap contact with Reztore™ ESD Hand Lotion

\*U.S. Patents 6.052.053 and 6.205.408

Dual Wire Coil Cord provides redundancy; even if one conductor is severed, operator has reliable path-to-ground with other wire.



- Used with resistive loop technology continuous monitor, continuously verifies the proper resistance to ground of the operator
- Coil cord with molded 1 Megohm ±5% current limiting resistor on both ground paths to protect user from shock due to inadvertent contact with line voltage
- Superior strain relief design, dual conductor cord utilizes single wire extrusion to significantly increase flexlife. Flex life average >9.000.000 cycles (per ANSI/ESD S1.1 Bending Life Test, greatly exceeding the 16,000 average cycle requirement). Break load average 30 pounds.
- Dual T-3067 tinsel conductor. Consisting of stranded polyester wrapped in copper. High flex life. Equivalent to 29 gauge (cir mil and/or ohms)
- Use patented\* Dual Wire Wrist Strap with Desco's Dual Wire Continuous Monitor, 3M monitors, or other brands which use 3.5 mm mono plug
- Single snap head allows operators to quickly and easily attach and detach the cord from the wristband (Use Desco wristband)
- Custom manufactured right angle mono-plug reduces chance of accidental disconnects providing more secure ground connection
- Patented\* dual wire technology
- Superior warranty See details of 1 year Limited Warranty at http://www.Desco.com/Warranty.aspx
- UI listed

| ITEM         | DESCRIPTION  |
|--------------|--|
| <u>09160</u> | 6' Coil Cord, 4mm female snaps, right angle mono plug  |
| <u>09161</u> | 12' Coil Cord, 4mm female snaps, right angle mono plug |
| <u>09162</u> | 20' Coil Cord, 4mm female snaps, right angle mono plug |

Thermoplastic elastomer strain relief molded on. Flex life average >9.000.000 cycles (per ESD S1.1 Bending Life Test, greatly exceeding the 16,000 average cycle requirement). Break load average 30 pounds.

| ecifications and procedures subject to change without notice. Made in America |  | JEWEL <sup>®</sup> COIL CORD, DUAL-WIRE, ONYX, RIGHT ANGLE MONO PLUG   |                         |                        |  |
|---|--|--|-------------------------|------------------------|--|
| DESCO   |  | DESCO WEST: 3651 WALNUT AVE., CHINO, CA 91710 WEB SITE: Desco.com   PHONE (909) 627-8178 FAX (909) 627-7449   DESCO EAST: ONE COLGATE WAY, CANTON, MA 02021-1407   PHONE (781) 821-8370 FAX (781) 575-0172 | DRAWING NUMBER<br>09160 | DATE:<br>April<br>2011 |  |